

# UNIVERSITY INSTITUTE OF ENGINEERING AND TECHNOLOGY

(A constituent Autonomous Institute and Recognized by UGC under Section 12(B) and 2(f))

# KURUKSHETRA UNIVERSITY, KURUKSHETRA

Established by the state Legislature Act XII of 1956

# ('A+' Grade, NAAC Accredited) MASTER OF TECHNOLOGY IN MECHANICAL ENGINEERING

(CREDIT BASED) (w. e. f. 2018-19)

SPECIALIZATION: INDUSTRIAL & PRODUCTION ENGINEERING SEMESTER-I

Sr. No.	Course Code	Course Name	L	T	P	Hrs./ Week	Credits	Major Test	Minor Test	Practical	Total	Duration of Exam (Hrs.)
1	MTIP-101	Advanced Metal Casting	3	0	0	3	3	60	40	-	100	3
2	MTIP-103	Computer Aided Design and Manufacturing	3	0	0	3	3	60	40	-	100	3
3		*Programme Elective-I	3	0	0	3	3	60	40	-	100	3
4		**Programme Elective-II	3	0	0	3	3	60	40	-	100	3
5	MTRM-111	Research Methodology and IPR	2	0	0	2	2	60	40	-	100	3
6	MTIP-117	Advanced Metal Casting Lab	0	0	4	4	2	-	40	60	100	3
7	MTIP-119	Computer Aided Design and Manufacturing Lab	0	0	4	4	2	-	40	60	100	3
8		***Audit Course-I	2	0	0	2	-	-	100	-	100	3
Total							18	300	280	120	700	

*PRC	*PROGRAMME ELECTIVE- I (I&P) for 1st Semester								
1.	MTIP-105	Tool Engineering							
2.	MTIP-107	Advanced Engineering Materials							
3.	MTIP-109	Non-Conventional Machining							

**PR	**PROGRAMME ELECTIVE- II ( I&P ) for 1st Semester									
1. MTIP-111 Product Design and Development										
2.	MTIP-113	Simulation of Industrial Systems								
3.	MTIP-115	Supply Chain Management								

	***AUDIT COURSE – I									
1.	MTAD-101 English for Research Paper Writing									
2.	MTAD-103	Disaster Management								
3.	MTAD-105	Sanskrit for Technical Knowledge								
4.	MTAD-107	Value Education								

**Note1:** The course of program elective will be offered at 1/3<sup>rd</sup> or 6 numbers of students (whichever is smaller) strength of the class.

\*\*\* **Note2:** Along with the credit course, a student may normally be permitted to take audit course, however for auditing a course; prior consent of the course coordinator of the course is required. These courses shall not be mentioned for any award/calculation of SGPA/CGPA in the DMC. A certificate of successful completion of the audit course will be issued by the Director/Head of institution.

# MASTER OF TECHNOLOGY IN MECHANICAL ENGINEERING (CREDIT BASED) (w. e. f. 2018-19) SPECIALIZATION: INDUSTRIAL & PRODUCTION ENGINEERING SEMESTER-II

Sr. No.	Course Code	Course Name	L	T	Р	Hrs./ Week	Credits	Major Test	Minor Test	Practical	Total	Duration of Exam (Hrs.)
1	MTIP-102	Mechatronics	3	0	0	3	3	60	40	-	100	3
2	MTIP-104	Industrial Tribology	3	0	0	3	3	60	40	-	100	3
3		*Programme Elective-III	3	0	0	3	3	60	40	-	100	3
4		**Programme Elective-IV	3	0	0	3	3	60	40	-	100	3
5	MTIP-118	Mechatronics Lab	0	0	4	4	2	-	40	60	100	3
6	MTIP-120	Industrial Tribology Lab	0	0	4	4	2	-	40	60	100	3
7#	MTIP-122	Mini Project	0	0	4	4	2	-	100	-	100	3
8		***Audit Course-II	2	0	0	2	-	-	100	-	100	3
					Total	26	18	240	340	120	700	

*PRO	*PROGRAMME ELECTIVE-III (I&P) for 2 <sup>nd</sup> Semester									
1. MTIP-106 Advanced Welding Processes										
2.	MTIP-108	Advanced Metal Cutting								
3.	MTIP-110	Metrology								

**P	**PROGRAMME ELECTIVE - IV (I&P) for 2 <sup>nd</sup> Semester									
1.	MTIP-112 Sequencing and Scheduling									
2.	MTIP-114	Quality Engineering and Management								
3.	MTIP-116	Reliability Engineering								

	***AUDIT COURSE-II									
1.	. MTAD-102 Constitution of India									
2.	MTAD-104	Pedagogy Studies								
3.	MTAD-106	Stress Management by Yoga								
4.	MTAD-108	Personality Development through Life Enlightenment Skills								

**Note1:** The course of program elective will be offered at 1/3<sup>rd</sup> or 6 numbers of students (whichever is smaller) strength of the class.

**# Note3: Mini project:** During this course the student will be able to understand the contemporary/emerging technologies for various processes and systems. During the semester, the students are required to search/gather the material/information on a specific topic, comprehend it and present/discuss the same in the class. He/she will be acquainted to share knowledge effectively in oral (seminar) and written form (formulate documents) in the form of report. The student will be evaluated on the basis of viva/ seminar (40 marks) and report (60 marks).

<sup>\*\*\*</sup> **Note2:** Along with the credit course, a student may normally be permitted to take audit course, however for auditing a course; prior consent of the course coordinator of the course is required. These courses shall not be mentioned for any award/calculation of SGPA/CGPA in the DMC. A certificate of successful completion of the audit course will be issued by the Director/Head of institution.

# MASTER OF TECHNOLOGY IN MECHANICAL ENGINEERING (CREDIT BASED) (w. e. f. 2018-19) SPECIALIZATION: INDUSTRIAL & PRODUCTION ENGINEERING SEMESTER-III

Sr. No.	Course Code	Course Name	L	T	Р	Hrs./ Week	Credits	Major Test	Minor Test	Practical	Total	Duration of Exam (Hrs.)
1		*Programme Elective-V	3	0	0	3	3	60	40	-	100	3
2		**Open Elective	3	0	0	3	3	60	40	-	100	3
3	MTIP-207	Dissertation Phase-I	0	0	20	20	10	-	100	-	100	
	•	otal	26	16	120	180		300				

*PROG	*PROGRAMME ELECTIVE-V (I&P) for 3 <sup>rd</sup> Semester										
1.	MTIP-201	Enterprise Resource Planning									
2.	MTIP-203	Design of Experiments									
3.	MTIP-205	Strategic Entrepreneurship									

	**OPEN ELECTIVE (I&P) for 3rd Semester									
1.	MTOE-201 Business Analytics									
2.	MTOE-203	Industrial Safety								
3.	MTOE-205	Operations Research								
4.	MTOE-207	Cost Management of Engineering Projects								
5.	MTOE-209	Composite Materials								
6.	MTOE-211	Waste to Energy								

# **SEMESTER-IV**

Sr. No.	Course Code	Course Name	L	T	P	Hrs./ Week	Credits	Major Test	Minor Test	Practical	Total	Duration of Exam (Hrs.)
1	MTIP-202	Dissertation Phase-II	0	0	32	32	16	-	100	200	300	
				,	Total	32	16		100	200	300	

# Total credits of all four semesters - 68

- **Note 1**: At the end of the second semester each student is required to do his/her Dissertation work in the identified area in consent of the Guide/Supervisor. Broad area for the Dissertation Part-I is to be specified/submitted within three weeks of the beginning of the Third Semester.
- **Note 2**: Each admitted student is required to submit the report of his/her Dissertation Part-I as per the schedule mentioned in Academic calendar for the corresponding academic session otherwise the Dissertation Part-II cannot be continued at any level.
- Note 3: Each admitted student is required to submit his/her final Dissertation Part-II as per the schedule mentioned in Academic calendar for the corresponding academic session only after the publication of at least one paper in International/National reputed journals (SCI/Scopus indexed/ UGC approved journals) or reputed conferences with ISSN number.
- **Note 4:** The course of program/open elective will be offered at 1/3<sup>rd</sup> or 6 numbers of students (whichever is smaller) strength of the class.

MTIP-101	ADVANCED METAL CASTING										
Lecture	Tutorial	Tutorial Practical Credit Major Test Minor Test Total Time									
3	0	0	3	60	40	100	3 hrs				
Objective	The main objective	e of the cours	e is to impa	art the stude	ents with the	knowledge	of moulding				
	and casting.										
	Course Outcomes										
	To impart knowl				rements of r	moulding m	aterials and				
	specifications and	testing of mou	lding sand p	properties.							
	To acquaint stud										
CO3	To impart knowled	To impart knowledge to students about Gating system design and Riser design for getting an									
	accurately design	accurately designed defect free casting.									
CO4	To let student und	lerstand some	special cast	ing processe	es and testing	g of casting.					

**Functional Requirement of Moulding Materials:** Principal ingredients of moulding Sands; Different Types of Sands; Clays, Different types of Clay structures, Moisture; Theories of Clay sand bonding, Sand system equipment, Flow of sand in a mechanized foundry, The Requirement of core sands,.

# Specification and testing of Moulding Sands

Grain Size, Grain Shape, Clay content, Moisture Content, Bulk Density and Specific Surface Area, Acid Demand Value (ADV), Fines Content, Sintering Temperature, Mould hardness, Permeability, Strength, Deformation & toughness, Compactability, Mouldability, High Temperature Characteristics.

# **UNIT-II**

**Solidifications of Metals**, Nucleation, free energy concept, critical radius of nucleus, Distribution coefficient and Constitutional Undercooling, Solidification in Pure Metals and Alloys, Directional Solidification, Casting Characteristics related to Solidification; Fluidity, Dendritic Growth, Dendrite coherency, Segregation, Inverse Segregation, Hot tearing, Hipping, Solidification under pressure.

**Heat Transfer during casting process**: Resistance to Heat Transfer, Centerline Feeding Resistance, Rate of solidification, Solidification of Large casting in an insulating mould, Solidification with predominant interface resistance, Solidification with constant casting surface temperature, Solidification with predominant resistance in mould and solidified Metal, Solidification Time and Chvorinov rule, Numerical Exercises.

### **UNIT-III**

**Gating System Design:** Gating system defined, Types of Gating Systems, Types of Gates, Elements of Gating System, Gating System design, Factors involved in Gating design, Pouring time, Choke Area, Sprue design, Gating Ratio, Sprue runner gate ratio, Elimination of Slag and Dross, Filtration, Numerical exercises.

**Riser Design:** Need for riser, Basic requirements of an effective feeding system for a casting, Feeding Efficiency, Types of Risers, Effective feeding distances for simple and complex shapes. Use of chills, Directional solidification, Stresses in castings, Metal Mould reactions, Claine's Method, Modulus Method, Naval Research Laboratory (NRL) Method, Pouring rate and Temperature, Padding, Use of exothermic materials, Chills, Feeding Aids, Numerical exercises.

# **UNIT-IV**

**Special casting Processes:** Shell Moulding, Investment Casting, Permanent Mould Casting, Diecasting, Centrifugal casting.

**Inspection and testing of casting:** Visual, Optical, Dimensional inspection, Laser Scanning, White light scanning, Radiographic Inspection, ultrasonic testing, Magnetic Particle Testing, dye penetration, Casting Defects; Classification, Causes and remedies.

- 1. H.F. Taylor, "Foundry Engineering", John Wiley and Sons.
- 2. P.L. Jain, "Principles of Foundry Technology", Mc-Graw Hill.
- 3. Mahi Sahoo and Sudhari Sahu, "Principles of Metal Casting.
- 4. Amitabha Ghosh, "Manufacuring Science", Affliated East West Press.
- 5. P.N Rao, "Manufacturing Technology: Foundry, Forming and Welding" TMH.
- 6. K.P. Sinha, Foundry Technology, Standard Publishers, Delhi.

- 7. Flinn, "Fundamentals of Metals Casting", Addison Wesley.
- Heine Loper and Resenthal, "Principles of Metal Casting", Mc-Graw Hill.
- 9. Hielel and Draper, "Product Design & Process Engineering", Mc-Graw Hill.
- 10. Salman & Simans, "Foundry Practice", Issac Pitman.
- 11. ASME, "Metals Handbook- Metal Casting."
- 12. P.C. Mukharjee, Fundamentals of Metal casting Technology, Oxford, IBH.
- 13. P.R.Beeley, Foundry Technology, Butterworth Heinmann.

MTIP-103		COMP	PUTER AIDE	D DESIGN AND	MANUFACTU	JRING						
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective		The objective of the course is to understand about the technology of computers for the design,										
	process planning and manufacturing the products.											
			Course Ou	utcomes								
CO1	To understand	the fundame	ntals and a	pplications of	computers in	the field of	designing and					
	manufacturing a	ind the transfoi	mation of ge	ometric models.	•							
CO2	To understand t	he concepts of	G.T. and FM	IS.								
CO3	To know the use	of computers	in process pl	lanning and sho	p floor control.							
CO4	To learn the bas	sics of AGV an	d coding syst	ems for CNC.								

### UNIT I

**Fundamentals of CAD:** Introduction to CAD/CAM, Historical Development, Industrial Look at CAD/CAM, Application of computers in design, Creating manufacturing database, Benefits of CAD. Computer Hardware, Graphic input devices, display devices, Graphics output devices, Central processing unit (CPU).

**Geometric transformations:** 2D and 3D; transformations of geometric models like translation, scaling, rotation, reflection, shear; homogeneous representations, concatenated representation; Orthographic projections, Numerical Problems

# **UNIT II**

# **Group Technology and Cellular Manufacturing**

Part families, parts classifications and coding, Production flow Analysis, cellular Manufacturing- composite part concept, machine cell design, applications of group technology, Grouping parts and machines by Rank order clustering technique, Arranging machines in a G.T. cell.

### Flexible Manufacturing

Introduction, FMS components, Flexibility in Manufacturing – machine, Product, Routing, Operation, types of FMS, FMS layouts, FMS planning and control issues, deadlock in FMS, FMS benefits and applications.

### **UNIT III**

# **Process Planning**

Introduction, Manual process planning, Computer aided process planning – variant, generative, Decision logic-decision tables, decision trees, Introduction to Artificial intelligence.

# **Shop Floor Control**

Introduction, Shop floor control features, Major displays, Major reports, Phases of SFC Order Release, Order Scheduling, Order Progress, Manufacturing control, Methodology, Applications, Shop floor data collections, Types of data collection system, Data input techniques, Automatic data, Collection system.

### **UNIT IV**

# **CNC Basics and Part Programming**

Introduction, Historical Background, Basic Components of an NC, Steps in NC, Verifications of Numerical control machine tool programs, Classification of NC Machine tool, Basics of motion control and feedback for NC M/C, NC part programming, Part programming methods, Modern Machining system, Automatically programmed tools, DNC, Adaptive control

# **Automated Guided Vehicle**

Introduction, History, Features, Functions of AGV, Types of AGV, Safety consideration for AGV, Design of AGV.

- 1. Chris McMahon and Jimmie Browne, CAD/CAM Principle Practice and Manufacturing Management, Addison Wesley England, Second Edition, 2000.
- 2. Ibrahim Zeid, CAD/CAM theory and Practice, Tata McGraw Hill Publishing Co. Ltd., New Delhi, 1992.
- 3. Ibrahim Zeid, Mastering CAD/CAM, Tata McGraw Hill Publishing Co. Ltd., New Delhi.
- 4. Rogers, D.F. and Adams, A., Mathematical Elements for Computer Graphics, McGraw Hill Inc, NY, 1989
- 5. P. Radhakrishnan, S. Subramanayan and V.Raju, CAD/CAM/CIM, New Age International (P) Ltd., New Delhi.
- 6. Groover M.P. and Zimmers E. W., CAD/CAM: Computer Aided Design and Manufacturing, Prentice Hall International, New Delhi, 1992.
- 7. Dr. Sadhu Singh, Computer Aided Design and Manufacturing, Khanna Pub., New Delhi, Second Edition, 2000.
- 8. M.P. Groover, Automation, Productions systems and Computer-Integrated Manufacturing by Prentice Hall
- 9. Chang, Wang & Wysk Computer Aided Manufacturing. Prentice Hall.
- 10. Kundra &Rao, Numerical Control and Computer Aided Manufacturing by, Rao and Tiwari, Tata Mc-Graw Hill.
- 11. Mattson, CNC programming Principles and applications, Cengage Learning India Pvt. Ltd. Delhi.

MTIP-105		TOOL ENGINEERING										
Lecture	Tutorial	Tutorial Practical Credit Major Test Minor Test Total Time										
3	0	0	3	60	40	100	3 hrs					
Objective	The objective of	of the course i	s to impart	the students wit	h the knowledg	e of various	aspects of					
	design of differ	ent types of To	ols and fixtu	ires used in Indu	ıstries.							
		Co	urse Outco	mes								
CO1	To impart know	vledge of mater	ials for cutti	ng tool and desi	gn of cutting too	ols.						
CO2	To acquaint stu	udents with var	ious kinds o	f Gages and Wo	rk holding device	es.						
CO3	To impart know	To impart knowledge to students about Drill jigs and Fixtures.										
CO4	To let student ι	understand the	tool design	process for NC	Machine tools							

**Cutting Tool Materials:** Introduction and desirable properties, Carbon and Medium-Alloy Steels, High-Speed Steels, Cast-Cobalt Alloys, Carbides, Coated Tools, Alumina-Based Ceramics, Cubic Boron Nitride, Silicon-Nitride Based Ceramics, Diamond, Reinforced Tool Materials, Cutting-Tool Reconditioning.

**Design of Cutting Tools** Basic Requirements, Mechanics and Geometry of Chip Formation, General Considerations for Metal Cutting, Design of single point Cutting Tools, Design of Milling Cutters, Design of Drills and Drilling, Design of Reamers, Design of Taps, Chip Breakers.

### UNIT-II

**Gages and Gage Design**: Limits fits and tolerances, Geometrical tolerances-specification and measurement, Types of gages, Gage design, gage tolerances, Material for Gages.

**Work Holding Devices**: Basic requirements of work holding devices, Location: Principles, methods and devices, Clamping: Principles, methods and devices.

### UNIT-III

**Drill Jigs**: Definition and types of Drill Jigs, Chip Formation in Drilling, General Considerations in the Design of Drill Jigs, Drill Bushings, Drill Jigs, and Modern Manufacturing

**Design of Fixtures**: Fixtures and Economics , Types of Fixtures , Milling Fixtures , Boring Fixtures, Broaching Fixtures, Lathe Fixtures, Grinding

# **UNIT-IV**

**Tool Design for Numerically Controlled Machine Tools:** Fixture Design for Numerically Controlled Machine Tools, Cutting Tools for Numerical Control, Tool-holding Methods for Numerical Control.

- 1. ASTME, "Fundamentals of Tool Design", Prentice Hall of India, 1983.
- 2. Donaldson, "Tool Design", Tata-McGraw Hill, 3rd Edition, 2000.
- 3. Joshi P.H., "Jigs and Fixtures", Tata-McGraw Hill, 2010.

MTIP-107	Δ	DVANCED EN	GINEERING	MATERIAL S	3		W.C.II. 2010-						
107	Λ.												
Lecture	Tutorial	Tutorial Practical Credit Major Minor Total Time											
				Test	Test								
3	0	0 0 3 60 40 100 3 hrs											
Objective	The objective of the	The objective of the course is to impart the students with the knowledge of various advanced and											
	smart materials.												
		C	ourse Outc	omes									
CO1	To impart knowledg	e of Piezoelec	tric and shap	e memory all	oys.								
CO2	To acquaint student	s with deep kn	low how abou	ut Electro-rhe	ological and co	omposite mat	erials						
CO3	To impart knowledge	To impart knowledge to students about MEMS systems and High temperature application materials.											
CO4	To let student unde structural materials.	To let student understand the processing and characteristics of powder metallurgy processes and											

**Introduction to advanced Engineering materials:** Classes of Materials and their usage, Historical Perspective, Intelligent Materials, Structural Materials, Functional Materials, Primitive Functions of Intelligent Materials, Intelligence inherent in Materials, Materials Intelligently Harmonizing with humanity, Biomimetic.

**Smart Materials and Structural Systems:** Introduction, Actuator Materials, Sensing Technologies, Micro-sensors, Intelligent systems, Hybrid Smart Materials, Passive Sensory Smart Structures, Reactive Actuator based smart structures, Active Sensing and Reactive smart structures, smart skins, Aero-elastic tailoring of airfoils, Synthesis of future smart systems.

### UNIT-II

**Electrocaloric Effect:** An Introduction, History of Electrocaloric Cooling, Mechanism of working of Electrocaloric Cooling, Electrocaloric Materials, Performance of Electrocaloric Materials.

**Heat Resistant Steels:** Conventional Heat-Resistant Steels, Silicon-Bearing High Chromium Heat-Resistant Steels, Nitride-Strengthened Reduced Activation Heat-Resistant Steels, China Low Activation Martensitic Steel Nitride-Strengthened Steels, Microstructural Stability

### **UNIT-III**

**Smart Micro-systems:** Silicon Capacitive Accelerometer, Piezo-resistive Pressure sensor, Conductometric Gas sensor, An Electrostatic Comb-drive, Magnetic Microrelay, Portable Blood Analyser, Piezoelectric Inkjet Print Head. **Buckyballs to robotics**: Bucky ball, Nano Structure of Fullerene, Carbon Nanotubes, Nano Diamond, Boron nitride nanotubes, Single electron transistors, Molecular machine, Nano Biometrics, Nano Robots,

### UNIT-IV

**Nano-Alloys:** Introduction, Chemical Synthesis: General Concepts, Reduction of Metallic Salts, The Organometallic Route: Thermal Decomposition Method, Other Chemical Methods for synthesis of Nano-Alloys, Physical Routes for synthesis of Nano-Alloys; Experimental Techniques and Examples.

**Shape memory alloys (SMA):** Shape memory effect and the metallurgical phenomenon of SMA, Types of SMA, One way and Two way Shape memory effect. Temperature assisted shape memory effect, Applications.

- 1. Gandhi, M.V. and Thompson, B.S., Smart materials and Structures, Chapman & Hall, 1992.
- 2. Ananthasuresh G.K., Vinov K.J., Micro and Smart Systems, Wiley India.
- 3. Wei Yan, Wei Wang, 9-12 Cr Heat Resistant Steels, Engineering Material series, Springer International.
- 4. Damien Alloyeau, Christine Mottet, Nanoalloys Synthesis, Structure and Properties, Springer International.
- 5. Tatiana Correia, Qi Zhang, Electrocaloric Materials: New Generation of Coolers
- 6. Otsuka, K. and Wayman, C. M., Shape memory materials, C.U.P, 1998
- 7. Taylor, W., Pizoelectricity, George Gorden and Breach Sc. Pub., 1985
- 8. Mallick, P.K., Fiber Reinforced Composites Materials, Manufacturing and Design. Marcel Dekker Inc. New York, 1993.
- 9. Rama Rao, P. (ed.), Advances in Materials and their applications, Wiley Eastern Ltd.

MTIP-109				NON-CONVEN	TIONAL MACH	IINING						
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective	To acquair	To acquaint the students with the advanced technologies and processes in various streams of Non-										
		conventional machining.										
	Course Outcomes											
CO1	To impart	knowledge of	Various I	Non-convention	al Mechanical \	Norking F	Processes, technology, process					
	parameters	s and analysis	for metal	removal for the	se processes.	·	• • • • • • • • • • • • • • • • • • • •					
CO2	To acquain	nt students wit	h deep kn	owhow about cl	nemical and ele	ctrochemi	cal machining processes,					
CO3	To impart I	knowledge to	students a	about various k	inds of Electric	discharge	machining processes, process					
	parameters	parameters associated with these processes and various process characteristics.										
CO4					•		n Laser Beam machining and					
		eam machinin		•	3,		Ŭ					

Introduction, Need of Non-conventional machining processes, Characteristics of conventional and Non-conventional Machining processes. **Mechanical Working Processes: Abrasive Jet Machining:** Machining setup, Abrasives, Process Parameters, Machining Characteristics, Material removal models in AJM, Process capability, Advantages, limitations, Applications

**Water Jet Machining:** Basic mechanism of Water jet machining setup, Process parameters, Catcher, Process capabilities, Advantages, limitations, Applications **Abrasive Water Jet Machining process:** Working Principle, AWJM Machine, Process Variables, Mechanism of Metal Removal, Cutting Parameters, Process capabilities, Applications, Environmental issues.

**Ultrasonic Machining:** Fundamental principles, Equipment, Magnetostriction, Elements of process, Mechanics of cutting, Analysis of Process Parameters, Process capabilities, Economic considerations. Applications, Limitations

### UNIT-II

**Chemical Machining:** Introduction, Fundamental Principles, Process Parameters; Maskants and Etchants, Advantages, Limitations, Applications.

**Electrochemical Machining Processes:** Introduction, Classification of ECM Processes, Fundamentals Principles of ECM, Elements of ECM, ECM Machine Tool Process, Determination of Metal Removal Rate, Evaluation of Metal Removal of an alloy, Electrochemistry of ECM, Cathode and Anode reaction, Dynamics of ECM, Self-Regulating feature of ECM, Process Parameters, Process capabilities, Electrochemical Deburring. **Electrochemical Grinding:** Schematics, Electrochemistry, Process Parameters, Process capabilities, Applications, Advantages, Limitations.

### UNIT-III

**EDM:** Introduction, Basic Principles & Schematics, Process Parameters, Characteristics of EDM, Dielectric, Electrode Material, Modelling of Material Removal, Spark Erosion Generators, Analysis and Metal Removal Rate in RC circuit, Selection of Tool Material and Tool Design, Di-Electric system, Process Variables, Dielectric Pollution and its effects, Process Characteristics, Applications, Electric Discharge Grinding and Electric Discharge Diamond Grinding; **Wire EDM:** Working Principle, Wire EDM Machine, Advances in Wire-cut EDM Process Variables, Process Characteristics, Applications.

# **UNIT-IV**

**Laser Beam Machining** Back Ground, Production of Laser, Working Principle of LBM, Types of LASERS, Process Characteristics, Metallurgical effects, Advantages and Limitations, Applications.

### **Electron Beam Machining:**

Electron Beam Action, Generation and control of Electron beam, Theory of Electron Beam Machining, Process Parameters, Process capabilities, Applications.

High Energy Rate Forming, Elctro-Hydraulic Forming, Explosive Forming, Hot Machining Analysis of the Process.

- 1. V.K. Jain, Advanced Machining Processes, Allied Publishers Pvt Ltd
- 2. P.C. Pandey and H.S. Shan, Modern Machining Processes, Tata McGraw-Hill
- 3. M. K. Singh, Unconventional Manufacturing Process, New Age Publishers
- 4. J. A. Mcgeough, Advanced Methods of Machining, Springer.
- 5. Benedict, Non-Traditional Manufacturing Process, CRC pub.
- 6. P. K. Mishra, Nonconventional manufacturing, Narosa Publishers

MTIP-111		PRODUCT DESIGN AND DEVELOPMENT										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective	inputs from aesthe	The objective of the course is to understand about the product design and developments with inputs from aesthetics, ergonomics, design for manufacturing ease and cost effectiveness apart										
	from reliability and											
		Cou	rse Outcor	nes								
CO1	To understand the industry, production				considerat	ions, design p	oracticed by the					
CO2		To provide a detailed fundamental approach to several primary processes and design guidelines for manufacturing, assembly and environment.										
CO3	To discuss the hur	nan factor eng	ineering and	the concer	ot of value e	ngineering.						
CO4	To study the modern manufacturing and			uct design,	concept of	product deve	lopment and its					

**INTRODUCTION:** Introduction to product design, Design by evolution and innovation, Essential factors of product design, Production consumption cycle, Flow and value addition in production consumption cycle, Morphology of design. **PRODUCT DESIGN PRACTICE AND INDUSTRY:** Product strategies, Time to market, Analysis of the product, Basic design considerations, Role of aesthetics in product design.

### **UNIT-II**

**DESIGN FOR MANUFACTURE AND ASSEMBLY:** Overview and motivation, Basic method: Design guidelines: Design for assembly, Design for piece part production, Advanced method: Manufacturing cost analysis, cost driver modeling, Critique for design for assembly method.

**DESIGN FOR THE ENVIRONMENT:** Environmental objectives, Basic DFE methods, Design guidelines, Life cycle assessment, Techniques to reduce environmental impact.

### **UNIT-III**

**HUMAN ENGINEERING CONSIDERATIONS IN PRODUCT DESIGN:** Human being as applicator of forces, Anthropometry, the design of controls, the design of displays, Man/Machine information exchange, Workplace layout from ergonomic considerations.

**VALUE ENGINEERING:** Value, Nature and measurement of value, Maximum value, Normal degree of value, Importance of value, value analysis job plan, creativity, steps to problem solving and value analysis, value analysis tests, value engineering idea generation check list, Cost reduction through value engineering-case study, materials and process selection in value engineering.

### **UNIT-IV**

**MODERN APPROACHES TO PRODUCT DESIGN:** Concurrent design, Quality function deployment (QFD), Rapid prototyping, 3D printing, Introduction to 4D printing.

**PRODUCT DEVELOPMENT:** A modern product development process, reverse engineering and redesign product development process, product life cycle, product development teams, Product development planning, Manufacturing & economic aspects of product development.

- 1. Kail T Ulrich and Steven D Eppinger, "Product Design and Development, TMH.
- 2. AK Chitale and Gupta, "Product Design and Engineering, PHI.
- 3. Niebel & Draper, "Product Design and Process Engineering", McGraw-Hill.
- Kevin Otto & Kristin Wood, "Product Design-Techniques in reverse engineering and new product development" Pearson.

MTIP-113		SIMULATION OF INDUSTRIAL SYSTEMS										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective	The main of	The main objective of the course is to impart the students with the knowledge of industrial										
	systems an	systems and its simulation.										
			Course	Outcomes								
CO1	To explain t	he concept of i	ndustrial sim	nulation systems	and its models	of simulation.	•					
CO2	To understa	and the simulati	on of discre	te and queuing s	systems.							
CO3	To understa	and the simulati	on if invento	ry systems and	design of simul	ation experim	ents.					
CO4	To simulate	To simulate the industrial problems like reliability problems, computer time sharing										
	problem and	d understand th	ne simulatior	languages.								

**Introduction and overview:** concept of system, system environment, elements of system, system modeling, types of models, Monte Carlo method, system simulation, simulation - a management laboratory, advantages & limitations of system simulation, continuous and discrete systems.

**Simulation of continuous systems**: characteristics of a continuous system, comparison of numerical integration with continuous simulation system. Simulation of an integration formula.

### **UNIT-II**

**Simulation of discrete system:** Time flow mechanisms, Discrete and continuous probability density functions. Generation of random numbers, testing of random numbers for randomness and for auto correlation, generation of random variates for discrete distribution, generation of random variates for continuous probability distributions-binomial, normal, exponential and beta distributions; combination of discrete event and continuous models.

**Simulation of queuing systems:** Concept of queuing theory, characteristic of queues, stationary and time dependent queues, queue discipline, time series analysis, measure of system performance.

Kendall's notation, auto covariance and auto correlation function, auto correlation effects in queuing systems, simulation of single server queues, multi-server queues, queues involving complex arrivals and service times with blanking and reneging.

# **UNIT-III**

**Simulation of inventory systems**: Rudiments of inventory theory, MRP, in-process inventory. Necessity of simulation in inventory problems, forecasting and regression analysis, forecasting through simulation, generation of Poisson and Erlang variates, simulation of complex inventory situations.

Design of Simulation experiments: Length of run, elimination of initial bias, Variance, Variance reduction techniques, stratified sampling, antipathetic sampling, common random numbers, time series analysis, spectral analysis, model validation, optimization procedures, search methods, single variable deterministic case search, single variable non-deterministic case search, and regenerative technique.

### **UNIT-IV**

**Simulation of PERT:** Simulation of - maintenance and replacement problems, capacity planning, production systems, reliability problems, computer time sharing problem, the elevator system.

**Simulation Languages**: Continuous and discrete simulation languages, block structured continuous languages, special purpose simulation languages, SIMSCRIPT, GPSS SIMULA importance and limitations of special purpose languages.

- 1. Loffick, Simulation and Modelling Tata McGraw Hill
- 2. Deo Narsingh, System Simulation with Digital Computer Prentice Hall
- 3. Hira, D.S., System Simulation-S. Chand & Co.
- 4. Meelamkavil, Computer Simulation and Modelling John Willey
- 5. Gorden, System Simulation Prentice hall
- 6. Jerry Banks and John, S. Carson II, 'Discrete Event System Simulation', Prentice Hall Inc., NewJersey, 1984.
- 7. Geoffrey Gordon, 'System simulation', Prentice Hall, NJ, 1978.
- 8. Law, A.M. and W.D. Keltor, 'Simulation modelling analysis', McGraw Hill, 1982.

MTIP-115		SUPPLY CHAIN MANAGEMENT											
Lecture	Tutorial												
3	0	0 0 3 60 40 100 3 hrs											
Objective		bjective of the o		npart the student agement.	s with the know	rledge of Su	pply chain						
	Course Outcomes												
CO1	To impart kr	nowledge about	basics of Sup	ply chain manage	ement and Suppl	y chain dyna	mics.						
CO2	To acquain chain mana		he different a	spects involved	n sourcing and	procurement	t in supply						
CO3	•	To impart knowledge to students about Evaluating performance of Supply chain and decision making about Transportation, Storage and warehousing.											
CO4	To let stude	nt understand Q	uantitative too	ols for SCM, Infor	mation Technolo	gy in a Supp	oly Chain:						

**Overview of supply chain management:** Introduction, Definition, The Objective of a Supply Chain, The Importance of Supply Chain Decisions, Decision Phases in a Supply Chain, Process Views of a Supply Chain, Examples of Supply Chains.

**Supply chain dynamics**: Introduction, Coping with Dynamics in Supply chain. Bullwhip effect, Analysis of Bullwhip Effect, Impact of Lead time, Inventory management and Supply chain dynamics, offshoring and outsourcing Effect on SC dynamics and cost.

### UNIT-II

**Outsourcing and Make or Buy Decisions:** Strategic Decisions and Core competencies, Tactical Decisions, Factors influencing make or buy decisions, Control of Production or Quality, Unreliable Suppliers, Suppliers Specialized knowledge and research, Small Volume Requirements, Limited Facilities, Workforce Stability, Multiple Sourcing Policy, Managerial and Procurement considerations, the Volatile nature of Make/Buy situation, Administration: Procedures and Personal.

**Sourcing of Supply:** Importance of Source Selection, Responsibilities for Source Selection, Evaluating a potential supplier, The criticality of Qualifying Sources, Competitive Bidding and Negotiation, Prerequisite for competitive bidding, Two step Bidding/Negotiation, Benefits and Risks of International Sourcing, Identifying and Qualifying an International Source.

### **UNIT-III**

**Supply Chain Performance: Achieving Strategic fit And Scope:** Competitive and Supply Chain Strategies, Achieving Strategic Fit, Expanding Strategic Scope, Challenges to Achieving and Maintaining, Strategic Fit, Supply chain drivers and metrics, Financial Measures of Performance, Drivers of Supply Chain Performance, Framework for Structuring Drivers, Facilities, Inventory, Transportation, Information, Sourcing, Pricing.

**Transportation, storage and warehousing:** Introduction, Transportation mode choice, Transport operator decisions, Trucking sectors in India, Rail transport, Air Transport, Water transport, Transport network, Storage and warehousing, types of warehousing, risk pooling, IT Integration: Supply chain information system, Role of IT in SCM process, Business process Re-engineering, Internet and its applications in SCM.

### **UNIT-IV**

**Quantitative tools for SCM**: Introduction, Forecasting, Demand forecast, Forecasting strategy & technique, Management of Inventories in SC, Linear programming, Routing models, pricing decisions, Introduction to MCDM approach.

**Information Technology in a Supply Chain:** The Role of IT in a Supply Chain, The Supply Chain IT Framework Customer Relationship Management, Internal Supply Chain Management, Supplier Relationship Management, The Transaction Management Foundation, The Future of IT in the Supply Chain, Risk Management in IT, Supply Chain IT in practice.

- 1. Chopra, S., and Meindl, P., Supply chain Management: Strategy, Planning and Operations. Second Edition, Pearson Education (Singapore) Pte. Ltd, 2004.
- 2 Rangaraj, Supply Chain Management for Competitive Advantage, TMH.
- 3 Simchi-Levi, D., Kaminsky, P., and Simchi-Levi, E., Designing & Managing the Supply Chain: Concepts, Strategies & Case studies. Second Edition, Tata McGraw-Hill Edition, 2003.
- 4. Doebler, D.W. and Burt, D.N., Purchasing and Supply Chain Management: Text and Cases, McGraw-Hill Publishing Company Limited, New Delhi, 1996.

MTIP w.e.f. 2018-19

MTIP-117			A DI	/ANCED ME	TAL CASTI	NC LAD		11 2010 10					
WITE-117		ADVANCED METAL CASTING LAB											
Lecture	Tutorial	Tutorial Practical Credit Major Minor Practical Total Ti											
0	0	4	2	•	40	60	100	3 hrs					
Objective	The main	The main objective of the course is to impart the students with the knowledge of foundry shop											
	Course Outcomes												
CO1	To impart k	knowledge of p	ractical eval	uation of san	d grades an	d moisture conte	ent in the mou	ding sand.					
CO2	To acquain Moulding/C		th the differ	ent aspects	involved in	testing ADV, F	ermeability a	nd DCS of					
CO3		To impart knowledge to students about determining grain size Mould Hardness and Compressive strength of the Mould.											
CO4	To let stude	ent understand	how to prep	are MMCs u	sing Stir Cas	ting process.							

# **List of Experiments:**

- 1. To perform grading of sand for foundry purpose.
- 2. Determination of optimum moisture content in Green Sand Practice.
- 3. Determination of DCS of core sand.
- 4. Determination of permeability for molding sand mixtures.
- 5. Determination of acid demand value in a moulding sand sample.
- 6. To determine mould hardness.
- 7. To determine grain size and gran fines content in moulding Sand.
- 8. To determine compressive strength of the given mould sample
- 9. To determine grain size distribution and grain fines number for a sand mix.
- 10. To prepare advanced Metal Matrix Composites using Stir Casting.

Note: At Least eight experiments need to be performed by the students from the above mentioned list.

MTIP-119		COMPUTER AIDED DESIGN AND MANUFACTURING LAB											
Lecture	Tutorial	Futorial Practical Credit Major Minor Practical Total Time Test Test											
0	0	0 4 2 - 40 60 100 3 hrs											
Objective	To acquaint	To acquaint the students with 2-D and 3-D modeling using design softwares.											
			Cou	rse Outcom	es								
CO1	To understa	nd the basic so	olid modeling	and applied	features of	the softwares.							
CO2	To learn and	I practice of su	rface technic	ques and sur	face creation	ns using software	<del>)</del> .						
CO3	To learn and	o learn and practice of assembly and detailed drafting.											
CO4	To let stude	nt understand	how to prep	are MMCs u	sing Stir Cas	ting process.							

# **List of Experiments:**

The students will be required to carry out the following exercises or their equivalent tasks using a 3-D modeling software package (e.g. Solid-works/ Creo/ Ideas/ Solid Edge/UG/CATIA/ etc.). Practical must be performed on licensed version (Preferably the latest version) of any one of above mentioned software.

# **1 BASIC SOLID MODELING**

### Introduction & sketcher tools

- a) CAD Tools and Applications: CAD CAM CAE
- b) Parametric Feature Based Modelling and Parent-Child Relation
- c) Design Intent and Associativity between 3 Modes
- d) Modelling Software Getting Started & Graphical User Interface
- e) Sketch Entities and Tools
- f) Dimensioning and Adding Relations to define the Sketch

# **Sketched Features** (Boss / Base and Cut)

- a) Base Features
- b) Extrude & Revolve
- c) Reference Geometry, Curves & 3D Sketch
- d) Sweep & Loft

# **Editing & Refining Model**

- a) Editing Sketch, Sketch Plane and Editing Feature
- b) Suppress / Un-Suppress Feature and Reordering Feature

# **2 ADVANCE FEATURES APPLIED FEATURES**

- a) Patterns & Mirror
- b) Fillet/Round & Chamfer
- c) Hole & Hole Wizard
- d) Draft, Shell, Rib and Scale
- e) Dome, Flex and Wrap

### Multi Body

- a) Indent Tool
- b) Combine Bodies Boolean Operations
- c) Split, Move/Copy and Delete Bodies

# **Other Tools & Options**

- a) Design Table and Configurations
- b) Adding Equations and Link Values
- c) Tools Measure and Mass Properties
- d) Appearance Edit Material, Colour and Texture
- e) Options System and Document Properties

# **3 SURFACING TECHNIQUES BASIC SURFACE CREATIONS**

- a) Extrude & Revolve
- b) Sweep & Loft
- c) Boundary Surface
- d) Planar Surface

# **Other Derived Techniques**

- a) Offset Surface
- b) Radiate Surface

# MTIP-119(Contd....):

- c) Ruled Surface
- d) Fill Surface
- e) Mid Surface

# Modify / Edit Surfaces

- a) Fillet/Round
- b) Extend
- c) Trim & Untrim
- d) Knit Surfaces
- e) Delete and Patch

# **Surfaces for Hybrid Modelling**

- a) Thicken Boss / Base and Cut
- b) Replace face
- c) End condition for Sketched feature Up to Surface or Offset from Surface.
- d) Solid body from closed surfaces

### 4 ASSEMBLY & MECHANISMS BOTTOM UP ASSEMBLY APPROACH

- a) Inserting Components/Sub-Assemblies
- b) Adding Mates Standard & Advance
- c) Editing Mates, Part and Replacing Components

# Top down Approach & Mechanisms

- a) Inserting New Part to Existing Assembly
- b) Use of Layout Sketching
- c) External References In-context and Out-of-context, Locked and Broken

# **Assembly Features**

- a) Component Patterns & Mirrors
- b) Cuts & Holes
- c) Belt/Chain and Weld Bead

# **Representations of Assembly Components**

- a) Light Weight, Suppressed and Resolved
- b) Hide, Transparency and Isolate
- c) Exploded View

# **Assembly Check**

- a) Interference Detection,
- b) Collision Detection and Physical Dynamics

# **Motion Study**

- c) Assembly Motion & Physical Simulation
- d) Animation Wizard & Save as AVI file
- e) Mechanism Analysis Plot Displacement, Velocity and Acceleration Diagram

# **5 DETAILED DRAFTING**

# **Introduction to Engineering Drawings**

- a) General Procedure for Drafting & Detailing
- b) Inserting Drawing Views, Dimensioning and Adding Annotations
- c) Drawing Templates & Sheet Format
- d) Setting Options

# **Drawing Views**

- a) Model View & Standard 3 View
- b) Projected View & Auxiliary View
- c) Section & Aligned Section View
- d) Detail View, Broken-out Section and Crop View.

# Dimensioning

- a) Standards, Rules and Guidelines
- b) Dimension Insertion/Creation Insert Model Items & Dimension tool

### **Annotations**

- a) Notes & Holes Callout
- b) Datum & Geometric Tolerances
- c) Surface Finish & Weld Symbols, Centre Mark & Centre line, BOM Balloon & Bill of Material

MTRM-111			Resea	rch Methodolo	gy and IPR						
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time				
2	0	0	2	60	40	100	3 Hrs.				
. ,	investmen	enable students to Research Methodology and IPR for further research work and restment in R & D, which leads to creation of new and better products, and in turn brings out, economic growth and social benefits.									
	Course Outcomes (CO)										
CO1	Understan	d research	oroblem fo	rmulation.							
CO2	Analyze re	esearch relat	ted informa	ation							
		•		controlled by C deas, concept,	Computer, Information Techrand creativity.	nology, bu	ut				
	individuals	s & nation, it I Property R	is needles	ss to emphasis	mportant place in growth of the need of information aboung students in general & eng	ut					

# Unit 1

Meaning of research problem, Sources of research problem, Criteria Characteristics of a good research problem, Errors in selecting a research problem, Scope and objectives of research problem. Approaches of investigation of solutions for research problem, data collection, analysis, interpretation, Necessary instrumentations

### Unit 2

Effective literature studies approaches, analysis, Plagiarism, Research ethics, Effective technical writing, how to write report, Paper.Developing a Research Proposal, Format of research proposal, a presentation and assessment by a review committee.

### Unit 3

Nature of Intellectual Property: Patents, Designs, Trade and Copyright. Process of Patenting and Development: technological research, innovation, patenting, development. International Scenario: International cooperation on Intellectual Property. Procedure for grants of patents, Patenting under PCT.

# Unit 4

Patent Rights: Scope of Patent Rights. Licensing and transfer of technology. Patent information and databases. Geographical Indications.

New Developments in IPR: Administration of Patent System. New developments in IPR; IPR of Biological Systems, Computer Software etc. Traditional knowledge Case Studies, IPR and IITs.

- 1. Stuart Melville and Wayne Goddard, "Research methodology: an introduction for science & engineering students'.
- 2. C.R. Kothari, "Research Methodology: Methods & Techniques, 2<sup>nd</sup> edition or above, New Age Publishers."
- 2. Wayne Goddard and Stuart Melville, "Research Methodology: An Introduction"
- 3. Ranjit Kumar, 2 nd Edition, "Research Methodology: A Step by Step Guide for beginners"
- 4. Halbert, "Resisting Intellectual Property", Taylor & Francis Ltd ,2007.
- 5. Mayall, "Industrial Design", McGraw Hill, 1992.
- 6. Niebel, "Product Design", McGraw Hill, 1974.
- 7. Asimov, "Introduction to Design", Prentice Hall, 1962.
- 8. Robert P. Merges, Peter S. Menell, Mark A. Lemley, "Intellectual Property in New Technological Age", 2016.

MTIP-102				MECHATRONIC	S						
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time				
3	0	0	3	60	40	100	3 hrs				
Objective	The objectiv	e of the c	ourse is to	acquaint the	knowledge of	electronic	devices and				
	electromecha	nical systems	s, hydraulic ar	d pneumatic sys	stems, CNC, Ro	obotics and P	LC's.				
		Course Outcomes									
CO1	To understar circuits and el		•	atronics, fundan	nental of elect	ronics and c	ligital				
CO2	To acquaint the	ne knowledge	of hydraulic	system with its p	ractical applica	tions.					
CO3				system with its							
CO4	To study the and their use.		of CNC, Rob	otics and progra	ammable logic	controllers (P	LC's)				

**Introduction:** The Mechatronics approach: A methodology for integrated design of Mechanical, Electronics and Electrical Control, Computer and Instrumentation.

**Fundamentals of Electronics and digital circuits:** Number systems: Binary, Octal, Hexadecimal, Conversion from Binary to Decimal, Octal and Hexadecimal and vice-versa, Binary arithmetic: Addition, subtraction, Multiplication and division, Boolean Algebra: Laws, De-Morgan's laws, Logic Gates, Truth tables, Karnaugh maps and logic circuits. Generation of Boolean function from truth tables and simplification, **Electrical actuating system:** Basic principle of electrical switching, Solenoids, Electrical relays, Representation of output devices, Electrical motors: A.C. motors, Stepper motors, Induction motor speed control.

### UNIT-II

### **HYDRAULIC SYSTEMS:**

**Direction Control Valves:** Poppet Valve, Spool Valve, Sliding Spool type DCV, Check Valve, Pilot operated check valve, Restriction check valve, 2 Way vale, 3 way valve, 4 way valve, Manually actuated valve, Mechanically actuated valve, Pilot operated DCV, Solenoid Actuated valve, Rotary Valve, Centre flow path configurations for three position four way valve, Shuttle valve

**Pressure Control Valve:** Simple and compound pressure Relief Valve, Pressure Reducing Valve, Unloading valve, sequence valve, counterbalance valve, Brake Valve

Flow Control Valves: Fixed and non-adjustable valve, adjustable, throttling, non-pressure compensated pressure control valve, Pressure/temperature compensated flow control valve, Shuttle and Fast exhaust valve, Time delay valve, Flow Control Valves, Fluid Conditioners, Hydraulic Symbols (ANSI), Hydraulic Circuit design: Control of Single and double acting cylinders, double pump Hydraulic System

### UNIT-III

### PNEUMATIC SYSTEM:

**Air Generation and distribution:** Air compressors, Air Receiver, Filters, intercoolers, After-coolers, Relief Valve, Air dryers, Primary and secondary lines, Piping layouts, Air Filters, Air Regulators, Air Lubricator, Actuators and output devices, Direction control valves, Flow control valves, junction elements, Pneumatic circuits, Control of Single and double acting cylinders.

### **UNIT-IV**

# INTRODUCTION TO CNC MACHINES AND ROBOTICS:

**C**NC Machines: NC machines, CNC machines, DNC machines, Machine structure, Slidways, Guideways, Slide Drives, Spindle, Robotics: Components of robots, Classification of robots, Robots application

# PROGRAMMABLE LOGIC CONTROLLERS

Introduction - Principles of operation - PLC Architecture and specifications - PLC hardware Components, Analog & digital I/O modules, CPU & memory module - Programming devices - PLC ladder diagram, Converting simple relay ladder diagram in to PLC relay ladder diagram. PLC programming Simple instructions - Manually operated switches - Mechanically operated Proximity switches - Latching relays, Applications of PLC.

- 1. W. Bolton, Mechatronics, Pearson Education.
- 2. Majumdar, Pneumatic system, TMH.
- 3. Andrew Parr, Hydraulic and Pneumatic systems, TMH.
- 4. M.P. Groover, Automation, Production systems and computer integrated manufacturing, TMH.
- 5. Shetty and Kolk, Mechatronics system design, Thomson learning.
- 6. Mahalik, Mechatronics, TMH.
- 7. Anthony Esposito, Fluid power with application, Pearson Education.
- 8. K.P Ramachandran, M.S Balasundaram, Mechatronics, Wiley India.

MTIP-104		Industrial Tribology										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time (Hrs.)					
3	0	0	3	60	40	100	3					
Objective		develop a solution oriented approach by in depth knowledge of Industrial Tribology and dress the underlying concepts, methods and application of Industrial Tribology.										
			Course O	utcomes								
CO 1		ll be able to ur ween different		fundamenta	ls of tribology	, friction and	d wear processes in					
CO 2		II be able to υ face treatment		ne material re	equirements	for tribologic	cal applications and					
CO 3	Students wil	idents will be able to study different types of lubricants and testing techniques.										
CO 4		vill be able as and standar	•	e maintenar	ice and co	nservation	techniques, testing					

**Fundamentals of Tribology:** Introduction to tribology and its historical background, Economic Importance of Tribology. **Friction and Wear:** Genesis of friction, friction in contacting rough surfaces, sliding and rolling friction, various laws and theory of friction. Stick-slip friction behavior, frictional heating and temperature rise. Friction measurement techniques. Wear and wear types. Mechanisms of wear - Adhesive, abrasive, corrosive, erosion, fatigue, fretting, etc., Wear of metals and non-metals. Wear models - asperity contact, constant and variable wear rate, geometrical influence in wear models, wear damage. Wear in various mechanical components, wear controlling techniques.

### UNIT-II

**Materials for Tribological Applications:** An overview of engineering materials having potential for tribological application. Characterization and evaluation of Ferrous and non-ferrous materials for tribological requirements/applications, Composite materials (PM, CMC and MMC) for tribological applications.

**Surface treatment techniques:** Surface treatment techniques such as carburising, nitriding, induction hardening, hard facing, laser surface treatments, etc with applications, Surface coating techniques such as electrochemical depositions, anodizing, thermal spraying, Chemical Vapour Deposition (CVD), Physical Vapour Deposition (PVD), etc. and their applications.

### UNIT-III

**Lubrication and lubricants:** Boundary Lubrication, Mixed Lubrication, Full Fluid Film Lubrication, Hydrodynamic, Elastohydrodynamic lubrication, Primary role of lubricants in mitigation of friction and wear & heat transfer medium, Composition and properties of lubricants, Fundamentals - Mineral oil based liquid lubricants, Synthetic liquid lubricants, Solid lubricants, greases and smart lubricants, Characteristics of lubricants and greases, Rheology of lubricants, Evaluation and testing of lubricants.

# **UNIT-IV**

**Lubricants additives and application:** Introduction to lubricant additives, Antioxidants and bearing corrosion inhibitors, Rust inhibitors, Viscosity improvers, Extreme pressure additives.

**Consumption and conservation of lubricants:** Lubricants for industrial machinery, Maintenance and conservation of lubricating oils, Storage and Handling of lubricants, Used lubricating oil, Environment and health hazards, Disposability and Recycling, Technical regulation for lubricants, Test specifications and standards for maintenance and management of industrial lubricants including greases and used oils, Selection of optimum lubricant for given application.

- 1. I.M. Hutchings, Tribology, "Friction and Wear of Engineering Material", Edward Arnold.
- 2. Gwidon W. Stachowiak, Andrew W. Batchelor, "Engineering Tribology" Butter worth, Heinemann.
- 3. T.A. Stolarski, "Tribology in Machine Design", Industrial Press Inc.
- 4. E.P. Bowden and Tabor. D., "Friction and Lubrication", Heinemann Educational Books Ltd.
- 5. A. Cameron, "Basic Lubrication theory ", Longman, U.K.M.J. Neale (Editor), "Tribology Handbook ", Newnes. Butter worth, Heinemann, U.K.

MTIP-106	ADVANCED WELDING PROCESSES										
Lecture	Tutorial Practical Credit Major Test Minor Test Total Time										
3	0	0	3	60	40	100	3 hrs				
Objective	The main obj	ective of the	course is to	impart the sti	udents with th	ne knowledge	of Welding				
	metallurgy and welding processes.										
	Course Outcomes										
CO1	To impart know	vledge about v	/arious Weld ı	metallurgy and	d Weld arc cha	aracteristics.					
CO2	To acquaint st	udents with the	e various weld	ling power sou	urces and their	r applications.					
CO3	To impart knowledge to students about Electrode coatings and Metal transfer phenomenon in weld metal transfer.										
CO4	To let student welding techni		ne basics of S	Solid state we	lding processe	es and some	of the latest				

**WELDING METALLURGY:** Introduction, Weld Metal Zone, Theory of solidification of metals and alloys, Homogeneous Nucleation, Heterogeneous Nucleation, Freezing of alloys, Epitaxial Solidification; Effect of Welding speed on Grain structure, Fusion boundary zone, Heat affected zone, Under bead zone, Grain Refined Zone, Partial transformed zone, Properties of HAZ

**WELDING ARC:** Definition of Arc, Structure and characteristics, Arc efficiency, arc blow, Electrical Characteristics of arc, Types of Welding Arcs, mechanism of arc initiation and maintenance, role of electrode polarity on arc behaviour and arc stability, analysis of the arc. Arc length regulation in mechanized welding processes.

### UNIT-II

**WELDING POWER SOURCES**: Requirement of an Arc welding power sources, basic characteristics of power sources for various arc welding processes, duty cycles, Selection of a static Volt-Ampere characteristic for a welding process, AC/DC welding power source, DC rectifiers, thyristor controlled rectifiers, transistorized units, inverter systems, Mathematical Problems on Static volt ampere characteristics

### UNIT-III

**COATED ELECTRODES:** Electrode coatings, classification of coatings of electrodes for SMAW, SAW fluxes, role of flux ingredients and shielding gases, classification of solid and flux code wires.

**METAL TRANSFER & MELTING RATE:** Mechanism and types of metal transfer, forces affecting metal transfer, modes of metal transfer, metal transfer in various welding processes, effective of polarity on metal transfer and melting rate.

### **UNIT-IV**

**SOLID STATE WELDING:** Theory and mechanism of solid state welding, techniques and scope of friction welding, diffusion welding, cold pressure welding and ultrasonic welding, high energy rate welding, analysis of the Process. **WELDING TECHNIQUES:** Technique, scope and application of the electron beam and laser welding processes, under water welding - process & problem.

- 1. Raymond Sacks, -Welding: Principles & Practices II McGraw-Hill
- 2. R.S.Parmar, —Welding processes & Technologyll, Khanna Publishers
- 3. R.S.Parmar, —Welding Engineering & Technologyll, Khanna Publishers
- 4. S.V. Nandkarni, —Modern Arc Welding Technology, Oxford & IBH publishing Co.
- 5. L.M.Gourd, —Principles of Welding Technologyll, ELBS/ Edward Arnold.
- 6. Richard L. Little Welding & Welding Technologyll, Mc-Graw Hill.
- 7. Cary, Howard Modern Welding Technology', prentice Hall, 1998.
- 8. Rossi Welding Technologyll, Mc-Graw Hill.

MTIP-108		ADVANCED METAL CUTTING										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0 0 3 60 40 100 3 hrs										
Objective	The main obje	The main objective of the course is to impart the students with the knowledge of advanced cutting										
	tools, tools ge	tools, tools geometry, mechanisms and analysis.										
			Course Ou	tcomes								
CO1	To impart know	wledge about	various fund	tional related to to	ools geometry.							
CO2	To acquaint w	th the analys	is of fundam	ental factors affec	ting tool forces							
CO3	To impart know	To impart knowledge about cutting tool life and mathematical modelling for wear.										
CO4	To let student	understand a	brasive mac	hining and its pro	cess simulation.							

Introduction system of Tool nomenclature, Tool Geometry, Mechanism of Chip formation and forces in orthogonal cutting, Merchant's force diagram.

**Oblique Cutting:** Normal chip reduction coefficient under oblique cutting, true shear angle, effective rake, influx region consideration for deformation, direction of maximum elongation, effect of cutting variables on chip reduction co-efficient, forces system in oblique cutting, effect of wear land on force system, force system in milling, effect of helix angle.

### **UNIT-II**

Fundamentals of Dynamometry, Theoretical determination of forces, angle relations, heat and temperature during metal cutting; distribution, measurement, analysis, theoretical estimation of work piece temperature, hot machining Fundamental factors, which effect tool forces: Correlation of standard mechanized test. (Abuladze –relation), nature of contact and stagnant phenomenon, rates of strains, shear strain and normal strain distributions, cutting variables on cutting forces.

### UNIT-III

**Cutting Tools:** Tools materials analysis of plastic failure (from stability criterion), Analysis failure by brittle fracture, wear of cutting tools, criterion, flank and crater wear analysis, optimum tool life, tool life equations, (Taylor's woxen etc) Tool life test, machining optimization, predominant types of wear; abrasive, adhesive, diffusion wear models, wear measurements and techniques, Major Test of tool wear oxidative mathematical modelling for wear, test of machinability and influence of metallurgy on machinability. Economics of metal machining

### **UNIT-IV**

**Abrasive Machining:** Mechanics of grinding, cutting action of grit, maximum grit chip thickness, energy and grit force temperature during grinding, wheel wear, grinding, process simulation, testing of grinding wheels, mechanics of lapping and honing, free body abrasion.

- 1. Sen & Bhattacharya, Principles of Machine tools, New Central Book Agency.
- 2. Brown, Machining of Metals, Prentice Hall.
- 3. Shaw, Principles of Metal cutting, Oxford I.B.H.
- 4. Arshimov & Alekree, Metal cutting theory & Cutting tool design, MIR Publications.
- 5. Machining Science & Application by Knowenberg Longman Press.

MTIP-110	Metrology									
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time			
3	0	0	3	60	40	100	3 hrs.			
Objective	The main	objective of t	he course is	to deal with	the basic principles	of dimensional	measuring			
	instruments	instruments and precision measurement techniques in achieving quality and reliability in the service of								
	any product in dimensional control.									
			Cour	se Outcomes						
CO1	To underst	and the stude	ents about the	requirement	of metrology and the	concepts of lin	nit, fits and			
	gauges.									
CO2	To study th	To study the linear and angular measurements and the optical measurement tools and techniques.								
CO3	To underst	and how to us	e surface roug	hness and thr	ead measuring instrur	nents.				
CO4	To study th	e comparators	s, measureme	nt through con	nparators and the adva	anced metrology	concepts.			

**Introduction to metrology:** Definition, types, need of inspection, terminologies, methods of measurement, selection of instruments, measurement errors, units, Measurement standards, calibration, statistical concepts in metrology.

**Systems of Limits and Fits:** Introduction, nominal size, tolerance limits, deviations, allowance, fits and their types – unilateral and bilateral tolerance system, hole and shaft basis systems – interchangeability and selective assembly. Indian standard Institution system – British standard system, International standard system for plain and screwed work. **Limit Gauges:** Taylor's principle – Design of limit gauges, computer aided tolerancing.

### UNIT-II

**Linear Measurement:** Length standard, line and end standards, slip gauges – calibration of the slip gauges, dial indicator, micrometres. Measurement of angles and tapers: Different methods – bevel protractor – angle slip gauges – spirit levels– sine bar – sine plate, rollers and spheres.

**Flat Surface Measurement:** Measurement of flat surfaces – instruments used – straight edges– surface plates – optical flat and auto collimator.

**Optical Measuring Instruments:** Tool maker's microscope and its uses, collimators, optical projector, optical flats and their uses, interferometer.

### UNIT-III

**Surface Roughness Measurement:** Introduction, terminology, specifying roughness on drawings, surface roughness parameters, factors affecting surface roughness, ideal surface roughness, roughness measurement methods, precautions in measurement, surface microscopy, surface finish softwares.

**Screw Thread Measurement**: Elements of measurement – errors in screw threads – measurement of effective diameter, angle of thread and thread pitch, profile thread gauges.

**Measurement through Comparators:** Comparator: Features of comparators, classification of comparators, different comparators, advanced comparators, thread comparators.

# **UNIT-IV**

**Metrology of machine tools:** Alignment and practical tests.

**Gear Measurement:** Gear measuring instruments, gear tooth profile measurement, measurement of diameter, pitch, pressure angle and tooth thickness.

**Advanced Metrology:** Advanced measuring machines, CNC systems, Laser vision, In-process gauging, 3D metrology, metrology softwares, Nano technology instrumentation, stage position metrology, testing and certification services, optical system design, lens design, coating design, precision lens assembly techniques, complex opto mechanical assemblies, contact bonding and other joining technologies.

- 1. K.J. Hume, Engineering Metrology, Macdonald and Co. (publisher) London.
- 2. Czichos, The Springer handbook of metrology and Testing, 2011.
- 3. Jay. L. Bucher, The Metrology Hand book, American Society for Quality, 2004.
- 4. Smith GT, Industrial Metrology, Spinger.
- 5. John W. Greve, Frank W. Wilson, Hand book of industrial metrology, PHI New Delhi.
- 6. D.M. Anthony, Engineering Metrology, Pergamon Press.
- 7. Khare MK, Dimensional Metrology, OXFORD-IBH Publishers.
- 8. I C Gupta, "Engineering Metrology", 5th Edition, Danapath Rai & Co, 2008.
- 9. R.K. Jain, "Engineering Metrology". 20th Edition, Khanna Publishers, 2007.
- 10. M. Mahajan, "Engineering Metrology", Dhanapati Rai publications, 2007.
- 11. BIS standards on Limits & Fits (IS 919), Surface Finish (IS 2073), Machine Tool Alignment, 1993.

MTIP-112		SEQUENCING AND SCHEDULING												
Lecture	Tutorial													
3	0	0 0 3 60 40 100 3 hrs												
Objective		he main objective of the course is to impart the students with the knowledge of different roduction and machine models of sequencing and scheduling.												
			Course Ou	ıtcomes										
CO1	To understan	d the concept	of sequencing	g and scheduling.										
CO2	To study and	practice for the	e extension o	f basic models and	d parallel machine m	odels.								
CO3	To understan models.	understand the concepts of the flow shop scheduling and practice for the flow shop scheduling												
CO4	To understan	d the job shop	problems an	d simulation mode	ls for dynamic job sh	op problem.								

**Single-Machine Sequencing:** Introduction, Preliminaries, Problems without Due Dates, Problems with Due Dates **Optimization Methods for the Single-Machine Problem:** Introduction, Adjacent Pairwise Interchange Methods, A Dynamic Programming Approach, Dominance Properties, A Branch and Bound Approach.

**Earliness and Tardiness Costs:** Introduction, Minimizing Deviations from a Common Due Date, The Restricted Version, Asymmetric Earliness and Tardiness Costs, Quadratic Costs, Job-Dependent Costs, Distinct Due Dates, Sequencing for Stochastic Scheduling.

### UNIT-I

**Extensions of the Basic Model:** Introduction, Non-simultaneous Arrivals, Related Jobs, Sequence-Dependent Setup Times, Stochastic Models with Sequence-Dependent Setup Times.

Parallel machine models: Introduction, Minimizing the Makespan, Minimizing Total Flow time, Stochastic Models.

### UNIT-III

**Flow Shop Scheduling:** Introduction, Permutation Schedules, The Two-Machine Problem, Special Cases of The Three-Machine Problem, Minimizing the Makespan, Variations of the *m*-Machine Model, Stochastic flow shop scheduling.

### **UNIT-IV**

**The Job Shop Problem:** Introduction, Types of Schedules, Schedule Generation, The Shifting Bottleneck Procedure, Neighborhood Search Heuristics.

**Simulation Models for the Dynamic Job Shop:** Introduction, Model Elements, Types of Dispatching Rules, Reducing Mean Flowtime, Meeting Due Dates.

- 1. Michael Pinedoo, Scheduling: theory, algorithms and systems, Prentice Hall, New Delhi, 1995.
- 2. King, J.R. Production planning and control, Pergamon International Library, 1975.
- 3. Kenneth R. Baker, Introduction to sequencing and scheduling, John Wiley and Sons, 1974.
- 4. Kenneth R. Baker and Dan Trietsch, Principles of sequencing and scheduling, John Wiley and Sons, 2009.

### MTIP w.e.f. 2018-19

MTIP-114		QUALITY ENGINEERING AND MANAGEMENT										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective	The main ob	he main objective of the course is to impart the students with the knowledge of quality tools and										
	engineering for	engineering for the improvement of product quality.										
			Course	Outcomes								
CO1	To understan	d the statistica	I concepts of q	uality and quality s	statistics.							
CO2	To study the	To study the quality control charts in production process and practice for its use in problem solving.										
CO3	To understan	o understand the quality improvement tools.										
CO4	To study the	ISO systems, t	ailure analysis	and testing.								

### Unit-I

**Introduction to Quality: An Historical Overview:** Defining Quality, The Total Quality System, Total Quality Management, Economics of Quality, Quality, Productivity, and Competitive Position, Quality Costs, Success Stories.

**Statistics for Quality:** Variability in Populations, Some Definitions, Quality vs. Variability, Section I: Empirical Methods for Describing Populations, Section II: Mathematical Models for Describing Populations, Section III: Inference of Population Quality from a Sample.

### **Unit-II**

Quality in Design: Planning for Quality, Product Planning, Product Design, Process Design.

**Quality in Production-Process Control I:** Process Control, The Control Charts, Measurement Control Charts, Attribute Control Charts, Summary on Control Charts, Process Capability, Measurement System Analysis,

**Quality in Production-Process Control II:** Derivation of Limits, Operating Characteristics of Control Charts, Measurement Control Charts for Special Situations.

### Unit-III

**Quality in Procurement:** Importance of Quality in Supplies, Establishing a Good Supplier Relationship, Choosing and Certifying Suppliers, Specifying the Supplies Completely, Auditing the Supplier, Supply Chain Optimization Using Statistical Sampling for Acceptance,

**Continuous Improvement of Quality:** The Need for Continuous Improvement, The Problem-Solving Methodology, Quality Improvement Tools, Lean Manufacturing.

### **Unit-IV**

A System for Quality: The Systems Approach, Dr. Deming's System, Dr. Juran's System, Dr. Feigenbaum's System, Baldrige Award Criteria, ISO 9000 Quality Management Systems, ISO 9001:2008 Requirements, The Six Sigma System.

- 1. Grant & Leaveworth, Statistical Quality Control, McGraw Hill
- 2. Duncan, Quality Control & Industrial Statistics, Irwin Press
- 3. Juran, Quality Control Handbook, McGraw Hill.
- 4. Hansen, Quality Control, Prentice Hall
- 5. Thomason, An Introduction to reliability & control, Machinery Publishing.
- 6. A.V. Taylor, Total Quality Control, McGraw-Hill
- 7. K.S. Krishnamoorthi, V. Ram Krishnamoorthi, A First Course in Quality Engineering: Integrating Statistical and Management Methods of Quality, Second Edition, CRC Press.

MITID 440			DE:	LIABILITY ENGLY	EEDINA .	111111 111.0	11. 2010-13					
MTIP-116		RELIABILITY ENGINEERING										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0	3	60	40	100	3 hrs					
Objective	The main ob	he main objective of the course is to impart the students with the knowledge of reliability analysis in										
	industrial sys	industrial system. Students can get acquainted with different reliability calculation models.										
			Course	Outcomes								
CO1	To understan	d the concepts	of reliability in	industrial systems	S.							
CO2	To study the	To study the reliability determination methods and advanced evaluation techniques.										
CO3	To understan	o understand various reliability prediction and evolution methods.										
CO4	To acquaint t	he fundamenta	als of reliability	management and	risk assessment.							

**Reliability Engineering:** Reliability function, failure rate, Mean time between failures (MTBF), Mean time to failure (MTTF), mortality curve, useful life availability, maintainability, system effectiveness. Introduction to probability distributions.

**Time to failure distributions:** Exponential, normal, Gamma, Weibull; ranking of data, probability plotting techniques, Hazard plotting Concept of Bathtub Hazard Rate curve, Reliability evaluation of two-state device networks-series, parallel, k-out-of-m systems; Standby redundant systems, Reliability evaluation of three-state device networks-series and parallel.

### UNIT-II

**Reliability Determination and Prediction:** Reliability Determination Methods: Network reduction technique, Path tracing technique, Decomposition technique, Delta-Star method.

**Advanced Reliability Evaluation Concepts:** Supplementary variables technique, Interference theory, Human reliability, Common cause failures, Fault trees, Failure mode and effect analysis

### **UNIT-III**

**Reliability Prediction Models:** Series and parallel systems - RBD approach - Standby systems - m/n configuration - Application of Baye's theorem - cut and tie set method - Markov analysis - FTA - Limitations.

### **UNIT-IV**

Reliability testing: Time acceleration factor, influence of acceleration factor in test planning, application to acceleration test, high temperature operating life acceleration model, temperature humidity bias acceleration model, temperature cycle acceleration model, vibration accelerator model, failure free accelerated test planning. Accelerated reliability growth.

**Risk Assessment:** Definition and measurement of risk - risk analysis techniques - risk reduction resources - industrial safety and risk assessment.

- 1. Charles E. Ebeling, "An introduction to Reliability and Maintainability engineering", TMH, 2000.
- 2. Roy Billington and Ronald N. Allan, "Reliability Evaluation of Engineering Systems", Springer, 2007.
- 3. Sharma S C, Inspection Quality Control and Reliability, Khanna Publishers.
- 4. Connor P.D.T.O. Practical Reliability Engineering", John Wiley.
- 5. Naikan V N A Reliability Engineering and Life Testing", PHI Learning Private Limited.
- 6. Prabhakar Murthy D N and Marvin R. "Product Reliability". Springer-Verlag.
- 7. Dana Crowe and Alec Feinberg, Design for Reliability, CRC Press.

MTIP-118		MECHATRONICS LAB									
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Practical	Total	Time			
0	0	4	2	-	40	60	100	3 hrs			
Objective		To practice on electrical circuits, hydraulic and pneumatic systems and PLC's for their practical implications.									
			Cou	ırse Outcom	es						
CO1	To understar	nd the PLC usi	ng PLC sim	ulators.							
CO2	To demonstr	demonstrate and actuate the positioning using sensors, actuators and programming.									
CO3	To study the	tudy the pneumatic and electro-pneumatic training system with simulation software.									
CO4	To design ar	nd test on hydr	aulic and pr	neumatic circ	uits.						

# **List of Experiments**

- 1. To study and conduct exercises on PLC Simulator.
- 2. Control of conveyor manually and through programming, also programming using sensors and conveyor.
- 3. To study and conduct exercise on CNC lathe.
- 4. To study and conduct exercises on Robotic simulation software.
- 5. To study and conduct exercises on Pneumatic & Electro-Pneumatic Training System.
- 6. To study the stepper motor interface with PLC.
- 7. Design and testing of hydraulic circuits such as
  - i) Pressure control
  - ii) Flow control
  - iii) Direction control
  - iv)Design of circuit with programmed logic sequence, using an optional PLC in hydraulic.

Electro hydraulic Trainer.

# 8. Design and testing of pneumatic circuits such as

- i. Pressure control
- ii. Flow control
- iii. Direction control
- iv. Circuits with logic controls
- v. Circuits with timers
- vi. Circuits with multiple cylinder sequences in Pneumatic Electro pneumatic Trainer.
- 9. To perform exercises on process control trainer.

Note: At least eight experiments should be performed from the above list.

MTIP w.e.f. 2018-19

MTIP-120		INDUSTRIAL TRIBOLOGY LAB											
Lecture	Tutorial	Test Test											
0	0	4	2	•	40	60	100	3 hrs					
Objective		To study friction, wear mechanism of materials and performance of lubricants under various test conditions using concepts, methods and application of Industrial Tribology.											
	•		Cou	rse Outcom	es								
CO1		II be able to tallic, ceramic	•	•	nomena an	d different wea	r processes	in contacts					
CO2		Students will be able to determine different types of lubricants, their grades, test standards and different properties of lubricants.											
CO3	Students wil	Students will be able to understand the causes of tribological failures and surface characterization.											
CO4	Students wil	l be able to us	e different ty	pes of tribo-t	est equipme	nts and design o	of wear and fri	ction test.					

# **List of Experiments**

- 1. To study the friction and wear properties of a specimen (metallic/polymeric/ceramic surfaces) using wear and friction monitoring apparatus under dry sliding conditions.
- 2. To study the friction and wear properties of a specimen (metallic/polymeric/ceramic surfaces) using wear and friction monitoring apparatus under wet sliding conditions.
- 3. To study the effect of temperature on the friction and wear performance of composite materials using high temperature pin/ball on disc tester.
- 4. To study the variation of viscosity of lubricants with temperature.
- 5. To evaluate the wear and extreme pressure properties of a lubricating oil/ grease using four ball tester.
- 6. To study the surface characterization of wear components.
- 7. To study different types of industrial abrasives materials, properties and applications.
- 8. To determine abrasion index of a material with the help of dry abrasion test rig.
- 9. To access the adhesion and scratch resistance of surface coatings (hard or soft) using Scratch Tester.
- 10. To determine the erosive wear rate of different materials using Air Jet Erosion Tester under different conditions.
- 11. To demonstrate the pressure distribution of a lubricant in a journal bearing.

Note: At least eight experiments should be performed from the above list.

MTIP-201		ENTERPRISE RESOURCE PLANNING										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0 0 3 60 40 100 3										
Objective	applications to	The main objective of the course is to impart the students with the knowledge of integrated applications to manage the business and automate many back office functions related to echnology, services and human resources.										
			Course O	utcomes								
CO1	To study the b	asic principles	and models	of an enterprise.								
CO2	To understand	o understand the concepts of technology and architecture in ERP.										
CO3	To study ERP	study ERP system packages.										
CO4	To study the E	RP procureme	ent issues.									

### UNIT I

### **ENTERPRISE RESOURCE PLANNING:**

Introduction, Evolution of ERP, Principle of ERP, Enabling Technologies, ERP Characteristics, Features of ERP, The advantages of ERP, Reasons for the Failure of ERP Implementation, Risk and governance issues in an ERP, ERP Framework, Business Blueprint, Business Engineering Vs. Business Process Re-Engineering, ERP Tools and Software, Demand Chain, Value Chain, and Supply Chain.

### UNIT-II

**ERP ARCHITECTURE:** Need to Study ERP Architecture, Layered Architecture, Types of ERP Architecture: Two-tier Implementations, Three-tier Client/Server Implementations, Web-based architecture, Service-Oriented Architectures, Logical Architecture of an ERP System, Physical Architecture of an ERP System, Evaluation Framework for ERP Acquisition.

### **UNIT III**

**ERP PACKAGE INTEGRATION AND IMPLEMENTATION:** ERP market, SAP, Peoplesoft, BAAN company, ORACLE corporation, A comparative assessment and selection of ERP packages and modules, Sales Force Automation, Integration of ERP, Integration of ERP and the Internet, ERP implementation strategies, Comparison of Big Bang vs. Phased Approach, Implementation Strategy in Small and Medium Enterprise, Post Implementation Issues.

### **UNIT IV**

### **OVERVIEW OF ARCHITECTURE OF DIFFERENT ERP SOFTWARES:**

Oracle overview, Architecture, A.I.M. and applications, SAP Software architecture overview, ERP before and after Y2K, Impact of Y2K on ERP Development, Risk and Governance Issues in an ERP

**ERP MODULES:** Finance module, Sales & Distribution module, Human Resources module, Plant Maintenance module, Quality Management module, Material management module, manufacturing management module.

- 1. Sadagopan. S, ERP-A Managerial Perspective, Tata McGraw Hill, 1999.
- 2. Jose Antonio Fernandez, the SAP R/3 Handbook, Tata McGraw Hill, 1998.
- 3. Vinod Kumar Crag and N.K. Venkitakrishnan, Enterprise Resource Planning- Concepts and Practice, Prentice Hall of India, 1998.
- 4. Garg & Venkitakrishnan, ERPWARE, ERP Implementation Framework, Prentice Hall, 1999.
- 5. Thomas E Vollmann and Bery Whybark, Manufacturing and Control Systems, Galgothia Publications, 1998.
- 6.Alexis Leon, Enterprise resource planning, Tata Mcgraw-Hill

MTIP-203		DESIGN OF EXPERIMENTS										
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time					
3	0	0 0 3 60 40 100 3 hrs										
Objective	To understan	To understand the various design of experiments techniques for optimization of problems.										
			Course Out	comes								
CO1	To understand t	he concepts of	Design of E	xperiment ar	nd statistical N	/lethods.						
CO2	To understand t	understand the ANOVA and factorial design and fitting response curves and surfaces.										
CO3	To study the app	study the application of Taguchi Method and testing of hypothesis										
CO4	To study and im	plement the Ro	esponse Sur	face Method	ology.							

**Introduction to Designed Experiments:** Introduction: Strategy of experimentation, Some typical applications of experimental design, Basic principles, Guidelines for designing experiments, Using statistical design in experimentation, A Checklist for Planning experiments, *Introduction to Minitab, Interface of Minitab, Customizing Minitab, Entering Data, Graphing Data, Printing Data and Graphs, Saving and Retrieving information.* 

**Basic Statistical Methods:** Introduction, Basic statistical concepts, Types of Data, Graphical Presentation of Data. Descriptive Statistics: Measure of Location, Measure of Variation, The Normal Distribution, Counting, Minitab Commands to Calculate Descriptive Statistics.

**Inferential Statistics:** The Distribution of Sample Means (R Known), Confidence Interval for the Population Mean ( $\sigma$  Known), Hypothesis testing for one sample mean ( $\sigma$  Known), Hypothesis test for two sample means, Testing for Normality, Hypothesis test and Confidence Intervals with Minitab.

### UNIT-II

**Analysis of Variance:** Introduction to Analysis of Variance, ANOVA assumptions and Validation, ANOVA Table, The sum of square approach to ANOVA calculations, Analysis of the fixed Effect model, Decomposition of the Total sum of squares. Statistical analysis, Estimation of the Model Parameters, Unbalanced Data, Model Accuracy Check, Practical interpretation of results. *ANOVA with Minitab* 

**Factorial Experiments:** Basic definition and principles, Advantages of factorials, Two level factorial design, The 2<sup>1</sup> Factorial Experiment, The 2<sup>2</sup> Factorial Experiment, The 2<sup>3</sup> Factorial Design, Addition of Centre Cells to 2<sup>k</sup> Designs. General Procedure for Analysis of 2<sup>k</sup> designs. 2<sup>k</sup> Factorial Designs in Minitab.

### **UNIT-III**

Introduction to Taguchi Method: Introduction, Taguchi Quality loss function, Orthogonal Array, Properties of Orthogonal Array, Minimum number of experiments to be conducted, Static Problems, Dynamic Problems, Assumptions of the Taguchi method, Steps in Taguchi Method, Assessment of Factors and Interactions, Selection and Application of Orthogonal arrays, Data Analysis from Taguchi Experiments, Variable Data with main factors only, Variable Data with Interactions, Attribute Data Analysis, Confirmation Experiment, Confidence Intervals, Robust Design Approach. *Applications of Taguchi Method using Minitab*.

# **UNIT-IV**

**Introduction to Response Surface Methodology:** Introduction, Terms in Quadratic Models, The method of steepest ascent, Analysis of Second order response surfaces, Experimental design for fitting response surfaces, 2k Designs with Centers, 3k Factorial Designs, Box-Behnken Designs, Central Composite Designs, Analysis of Data from RSM Designs, Design Considerations for Response Surface Experiments. *Response Surface Designs in Minitab.* 

- 1. Douglas C Montgomery, Design and Analysis of Experiments, John Wiley
- 2. Paul G. Mathews, Design of Experiments with MINITAB, New Age International Publishers.
- 3. K. Krishnaiah, P. Shahabudeen, Applied Design of Experiments and Taguchi Methods, PHI.
- 4. Angela Dean and Daniel Voss, Design and Analysis of Experiments, Springer.
- 5. John P.W.M., Statistical Design and Analysis of Experiments, John Wiley
- 6. Montgomery D.C., Runger G. C., Introduction to Linear Regression Analysis, John Wiley
- 7. Myres R.H. and Montgomery D.C., Response Surface Methodology Process and Product Optimization Using Designed Experiments, Wiley
- 8. G UNIPUB, White Plains, Introduction to Quality Engineering Taguchi, New York.
- 9. https://www.ee.iitb.ac.in/~apte/CV\_PRA\_TAGUCHI\_INTRO.htm
- 10. www.ecs.umass.edu/mie/labs/mda/fea/sankar/chap2.html

MTIP-205		STRATEGIC ENTREPRENEURSHIP									
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time				
3	0	0	3	60	40	100	3 hrs				
Objective		To provide knowledge to the students about entrepreneurship concepts and various development programmes and policies.									
			Cours	e Outcomes							
CO1	To know a	bout the smal	I scale indus	tries, scopes and	the causes of their	sickness.					
CO2	To know a	To know about the EDP and different government policies.									
CO3	To learn at	o learn about business incubations and its future perspectives.									
CO4	To learn E	-business ma	rketing and o	developments.							

**Small Scale Industries:** Definition and types of SSI's; Role, scope and performance in national economy; Problems of small scale industries.

Industrial Sickness: Definition; Causes of sickness; Indian scenario, Government help; Management strategies; Need for trained entrepreneurs

### UNIT-II

**Entrepreneurship Development Programmes:** Introduction, Origin of EDP's, Organizations involved in EDP's, Objectives of EDPs, Implementation of EDP's, Short comings of EDP's, Role in entrepreneurship development.

**Step:** Introduction, Origin, Status in India, Success and failure factors, Govt. polices and incentives, future prospects in India.

### UNIT-III

**Business Incubation:** Introduction, Origin and development of business incubators in India and other countries, types of incubators, success parameters for a business incubator, Benefits to industries, institutes, government and society; future prospects. A few case studies (at least 2).

**Project Management:** Concept, Characteristics and Significance of Project Management. Components of Project Management. Project Life Cycle. Project Identification and Selection. Project Formulation and Appraisal.

### **UNIT-IV**

**Special Aspects of Entrepreneurship:** Entrepreneurship, Social entrepreneurship, International entrepreneurship, Rural entrepreneurship, Community Development, Women entrepreneurship.

**Network Marketing:** Introduction, E-business, E-commerce, E-auction, A basic internet e-business architecture, A multi-tier e-business architecture.

- 1. P.K. Gupta, Strategic Entrepreneurship, Everest Publishing House.
- 2. David Cleland, Project Management Strategic Design and Implementation, McGraw Hill.
- 3. David H Holl, Entrepreneurship-New Venture Creation, Prentice Hall of India.
- 4. Steed & Steed, Sustainable Strategic Management, Prentice Hall of India.
- 5. Kotler, Marketing Management by Prentice Hall of India.
- 6. Tarek Khalil, Management of Technology, McGraw Hill.
- 7. Henry Steiner, Engineering Economic Principles, McGraw Hill.

MTOE-201			E	Business Analytic	S						
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
3	0	0 0 3 60 40 100 3 Hrs.									
Program	The main	objective of	this course	e is to give the stud	ent a comprehensi	ve understan	ding of				
Objective (PO)	business a	analytics me	thods.								
		C	ourse Ou	tcomes (CO)							
CO1	Able to ha	ve knowledg	e of variou	us business analys	is techniques.						
CO2	Learn the	requirement	specificat	ion and transformin	g the requirement	into different	models.				
CO3	Learn the	Learn the requirement representation and managing requirement assests.									
CO4	Learn the	Recent Tren	ds in Emb	edded and collabo	rative business						

### Unit 1

Business Analysis: Overview of Business Analysis, Overview of Requirements, Role of the Business Analyst. Stakeholders: the project team, management, and the front line, Handling, Stakeholder Conflicts. Life Cycles: Systems Development Life Cycles, Project Life Cycles, Product Life Cycles, Requirement Life Cycles.

### Unit 2

Forming Requirements: Overview of Requirements Attributes of Good Requirements, Types of Requirements, Requirement Sources, Gathering Requirements from Stakeholders, Common Requirements Documents. Transforming Requirements: Stakeholder Needs Analysis, Decomposition Analysis, Additive/Subtractive Analysis, Gap Analysis, Notations (UML & BPMN), Flowcharts, Swim Lane Flowcharts, Entity-Relationship Diagrams, State-Transition Diagrams, Data Flow Diagrams, Use Case Modeling, Business Process Modeling

### Unit 3

Finalizing Requirements: Presenting Requirements, Socializing Requirements and Gaining Acceptance, Prioritizing Requirements.

Managing Requirements Assets: Change Control, Requirements Tools

### Unit 4

Recent Trends in: Embedded and collaborative business intelligence, Visual data recovery, Data Storytelling and Data Journalism.

- 1. Business Analysis by James Cadle et al.
- 2. Project Management: The Managerial Process by Erik Larson and, Clifford Gray

MTOE-203				Industrial S	Safety						
Lecture	Tutorial	torial Practical Credit Major Test Minor Test Total Time									
3	0	0	3	60	40	1	00	3 Hrs.			
Program	To enable	students to	aware abo	out the indus	trial safety.						
Objective (PO)											
		(	ourse Ou	tcomes (CO	)						
CO1	Understan	d the indus	trial safety.								
CO2	Analyze fu	ındamental	of mainten	ance engine	ering.						
CO3	Understan	d the wear	and corros	ion and fault	tracing.						
CO4	Understan	ding that	when to d	do periodic	inceptions and	d apply the	preventing				
	maintenan	ice.									

# Unit-1

Industrial safety: Accident, causes, types, results and control, mechanical and electrical hazards, types, causes and preventive steps/procedure, describe salient points of factories act 1948 for health and safety, washrooms, drinking water layouts, light, cleanliness, fire, guarding, pressure vessels, etc, Safety color codes. Fire prevention and firefighting, equipment and methods.

Fundamentals of maintenance engineering: Definition and aim of maintenance engineering, Primary and secondary functions and responsibility of maintenance department, Types of maintenance, Types and applications of tools used for maintenance, Maintenance cost & its relation with replacement economy, Service life of equipment.

### Unit-2

Wear and Corrosion and their prevention: Wear- types, causes, effects, wear reduction methods, lubricants-types and applications, Lubrication methods, general sketch, working and applications, i. Screw down grease cup, ii. Pressure grease gun, iii. Splash lubrication, iv. Gravity lubrication, v. Wick feed lubrication vi. Side feed lubrication, vii. Ring lubrication, Definition, principle and factors affecting the corrosion. Types of corrosion, corrosion prevention methods.

### Unit-3

Fault tracing: Fault tracing-concept and importance, decision treeconcept, need and applications, sequence of fault finding activities, show as decision tree, draw decision tree for problems in machine tools, hydraulic, pneumatic, automotive, thermal and electrical equipment's like, I. Any one machine tool, ii. Pump iii. Air compressor, iv. Internal combustion engine, v. Boiler, vi. Electrical motors, Types of faults in machine tools and their general causes.

# Unit-4

Periodic and preventive maintenance: Periodic inspection-concept and need, degreasing, cleaning and repairing schemes, overhauling of mechanical components, overhauling of electrical motor, common troubles and remedies of electric motor, repair complexities and its use, definition, need, steps and advantages of preventive maintenance. Steps/procedure for periodic and preventive maintenance of: I. Machine tools, ii. Pumps, iii. Air compressors, iv. Diesel generating (DG) sets Program and schedule of preventive maintenance of mechanical and electrical equipment, advantages of preventive maintenance. Repair cycle concept and importance

- 1. Maintenance Engineering Handbook, Higgins & Morrow, Da Information Services.
- 2. Maintenance Engineering, H. P. Garg, S. Chand and Company.
- 3. Pump-hydraulic Compressors, Audels, Mcgrew Hill Publication.
- 4. Foundation Engineering Handbook, Winterkorn, Hans, Chapman & Hall London.

MTOE-205		Operations Research									
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
3	0	0 0 3 60 40 100 3 Hrs.									
Program	To enable	students to	aware abo	out the dynamic	programming to solv	e problems of	discreet				
Objective (PO)	and contin	uous variab	les and mo	odel the real wo	orld problem and simu	ılate it.					
		С	ourse Ou	tcomes (CO)							
CO1	Students	should able	to apply t	he dynamic pro	gramming to solve pr	oblems of disc	reet and				
	continuo	ıs variables.									
CO2	Students	should able	to apply t	he concept of n	on-linear programmin	ng					
CO3	CO3 Students should able to carry out sensitivity analysis										
CO4	Student s	Student should able to model the real world problem and simulate it.									

# Unit -1

Optimization Techniques, Model Formulation, models, General L.R Formulation, Simplex Techniques, Sensitivity Analysis, Inventory Control Models

### Unit -2

Formulation of a LPP - Graphical solution revised simplex method - duality theory - dual simplex method - sensitivity analysis - parametric programming

Nonlinear programming problem - Kuhn-Tucker conditions min cost flow problem - max flow problem - CPM/PERT

### Unit-3

Scheduling and sequencing - single server and multiple server models - deterministic inventory models - Probabilistic inventory control models - Geometric Programming.

### Unit -4

Competitive Models, Single and Multi-channel Problems, Sequencing Models, Dynamic Programming, Flow in Networks, Elementary Graph Theory, Game Theory Simulation

- 1. H.A. Taha, Operations Research, An Introduction, PHI, 2008
- 2. H.M. Wagner, Principles of Operations Research, PHI, Delhi, 1982.
- 3. J.C. Pant, Introduction to Optimisation: Operations Research, Jain Brothers, Delhi, 2008
- 4. Hitler Libermann Operations Research: McGraw Hill Pub. 2009
- 5. Pannerselvam, Operations Research: Prentice Hall of India 2010
- 6. Harvey M Wagner, Principles of Operations Research: Prentice Hall of India 2010

MTOE-207		Cost Management of Engineering Projects									
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
3	0	0 0 3 60 40 100 3 Hrs.									
Program	To enable	students to	make awa	are about the cost	management for	the engineering	g project				
Objective (PO)	and apply	cost models	the real w	vorld projects.							
		С	ourse Ou	tcomes (CO)							
CO1	Students	should able	to learn th	ne strategic cost m	nanagement proc	ess.					
CO2	Students	should able	to types o	of project and proje	ect team types						
CO3	Students should able to carry out Cost Behavior and Profit Planning analysis.										
CO4	Student s	should able t	o learn the	e quantitative tech	niques for cost m	anagement.					

# Unit-1

Introduction and Overview of the Strategic Cost Management Process Cost concepts in decision-making; relevant cost, Differential cost, Incremental cost and Opportunity cost. Objectives of a Costing System; Inventory valuation; Creation of a Database for operational control; Provision of data for Decision-Making.

### Unit-2

Project: meaning, Different types, why to manage, cost overruns centres, various stages of project execution: conception to commissioning. Project execution as conglomeration of technical and nontechnical activities. Detailed Engineering activities. Pre project execution main clearances and documents Project team: Role of each member. Importance Project site: Data required with significance. Project contracts. Types and contents. Project execution Project cost control. Bar charts and Network diagram. Project commissioning: mechanical and process

# Unit-3

Cost Behavior and Profit Planning Marginal Costing; Distinction between Marginal Costing and Absorption Costing; Break-even Analysis, Cost-Volume-Profit Analysis. Various decision-making problems. Standard Costing and Variance Analysis. Pricing strategies: Pareto Analysis. Target costing, Life Cycle Costing. Costing of service sector. Just-in-time approach, Material Requirement Planning, Enterprise Resource Planning, Total Quality Management and Theory of constraints. Activity-Based Cost Management, Bench Marking; Balanced Score Card and Value-Chain Analysis. Budgetary Control; Flexible Budgets; Performance budgets; Zero-based budgets. Measurement of Divisional profitability pricing decisions including transfer pricing.

### Unit-4

Quantitative techniques for cost management, Linear Programming, PERT/CPM, Transportation problems, Assignment problems, Simulation, Learning Curve Theory.

- 1. Cost Accounting A Managerial Emphasis, Prentice Hall of India, New Delhi
- 2. Charles T. Horngren and George Foster, Advanced Management Accounting
- 3. Robert S Kaplan Anthony A. Alkinson, Management & Cost Accounting
- 4. Ashish K. Bhattacharya, Principles & Practices of Cost Accounting A. H. Wheeler publisher
- 5. N.D. Vohra, Quantitative Techniques in Management, Tata McGraw Hill Book Co. Ltd.

MTOE-209		Composite Materials									
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
3	0	0	3	60	40	100	3 Hrs.				
Program	To enable	students to	aware abo	out the compos	ite materials and	their properties.					
Objective (PO)											
		С	ourse Ou	tcomes (CO)							
CO1	Students	should able	to learn th	ne Classification	n and characterist	tics of Composite	e materials.				
CO2	Students	should able	reinforcer	ments Composi	ite materials.						
CO3	Students	Students should able to carry out the preparation of compounds.									
CO4	Student s	should able t	o do the a	nalysis of the c	omposite materia	ls.					

# UNIT-1:

INTRODUCTION: Definition – Classification and characteristics of Composite materials. Advantages and application of composites. Functional requirements of reinforcement and matrix. Effect of reinforcement (size, shape, distribution, volume fraction) on overall composite performance.

REINFORCEMENTS: Preparation-layup, curing, properties and applications of glass fibers, carbon fibers, Kevlar fibers and Boron fibers. Properties and applications of whiskers, particle reinforcements. Mechanical Behavior of composites: Rule of mixtures, Inverse rule of mixtures. Iso-strain and Iso-stress conditions.

### **UNIT – 2**

Manufacturing of Metal Matrix Composites: Casting – Solid State diffusion technique, Cladding – Hot isostatic pressing. Properties and applications. Manufacturing of Ceramic Matrix Composites: Liquid Metal Infiltration – Liquid phase sintering. Manufacturing of Carbon – Carbon composites: Knitting, Braiding, Weaving. Properties and applications.

# UNIT-3

Manufacturing of Polymer Matrix Composites: Preparation of Moulding compounds and prepregs – hand layup method – Autoclave method – Filament winding method – Compression moulding – Reaction injection moulding. Properties and applications.

# **UNIT – 4**

Strength: Laminar Failure Criteria-strength ratio, maximum stress criteria, maximum strain criteria, interacting failure criteria, hygrothermal failure. Laminate first play failure-insight strength; Laminate strength-ply discount truncated maximum strain criterion; strength design using caplet plots; stress concentrations.

### **TEXT BOOKS:**

- 1. Material Science and Technology Vol 13 Composites by R.W.Cahn VCH, West Germany.
- 2. Materials Science and Engineering, An introduction. WD Callister, Jr., Adapted by R.
- 3. Balasubramaniam, John Wiley & Sons, NY, Indian edition, 2007.

- 1. Hand Book of Composite Materials-ed-Lubin.
- 2. Composite Materials K.K.Chawla.
- 3. Composite Materials Science and Applications Deborah D.L. Chung.
- 4. Composite Materials Design and Applications Danial Gay, Suong V. Hoa, and Stephen W. Tasi.

MTOE-211		Waste to Energy									
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
3	0	0	3	60	40	100	3 Hrs.				
Program	To enable	enable students to aware about the generation of energy from the waste.									
Objective (PO)											
		С	ourse Ou	tcomes (CO)							
CO1	Students	should able	to learn th	ne Classification	of waste as a fuel.						
CO2	Students	should able	to learn th	ne Manufacture	of charcoal.						
CO3	Students	should able	to carry o	ut the designing	g of gasifiers and bio	mass stoves.					
CO4	Student s	Student should able to learn the Biogas plant technology.									

# Unit-1

Introduction to Energy from Waste: Classification of waste as fuel – Agro based, Forest residue, Industrial waste - MSW – Conversion devices – Incinerators, gasifiers, digestors

Biomass Pyrolysis: Pyrolysis – Types, slow fast – Manufacture of charcoal – Methods - Yields and application – Manufacture of pyrolytic oils and gases, yields and applications.

### Unit-2

Biomass Gasification: Gasifiers – Fixed bed system – Downdraft and updraft gasifiers – Fluidized bed gasifiers – Design, construction and operation – Gasifier burner arrangement for thermal heating – Gasifier engine arrangement and electrical power – Equilibrium and kinetic consideration in gasifier operation.

### Unit-3

Biomass Combustion: Biomass stoves – Improved chullahs, types, some exotic designs, Fixed bed combustors, Types, inclined grate combustors, Fluidized bed combustors, Design, construction and operation - Operation of all the above biomass combustors.

### Unit-4

Biogas: Properties of biogas (Calorific value and composition) - Biogas plant technology and status - Bio energy system - Design and constructional features - Biomass resources and their classification - Biomass conversion processes - Thermo chemical conversion - Direct combustion - biomass gasification - pyrolysis and liquefaction - biochemical conversion - anaerobic digestion - Types of biogas Plants — Applications - Alcohol production from biomass - Bio diesel production - Urban waste to energy conversion - Biomass energy programme in India.

- 1. Non Conventional Energy, Desai, Ashok V., Wiley Eastern Ltd., 1990.
- 2. Biogas Technology A Practical Hand Book Khandelwal, K. C. and Mahdi, S. S., Vol. I & II, Tata McGraw Hill Publishing Co. Ltd., 1983.
- 3. Food, Feed and Fuel from Biomass, Challal, D. S., IBH Publishing Co. Pvt. Ltd., 1991.
- 4. Biomass Conversion and Technology, C. Y. WereKo-Brobby and E. B. Hagan, John Wiley & Sons, 1996.

MTAD-101		English For Research Paper Writing									
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time									
2	0	0 0 0 - 100 100 3 Hrs.									
Program	Student w	ill able to un	derstand t	he basic rules of	research paper wri	iting.					
Objective (PO)											
		С	ourse Ou	tcomes (CO)							
CO1	Understa	and that how	to improv	e your writing sk	ills and level of rea	dability					
CO2	Learn al	bout what to	write in ea	ach section							
CO3	Underst	Understand the skills needed when writing a Title									
CO4	Ensure th	ne good qua	lity of pape	er at very first-tim	e submission						

### Unit 1

Planning and Preparation, Word Order, Breaking up long sentences, Structuring Paragraphs and Sentences, Being Concise and Removing Redundancy, Avoiding Ambiguity and Vagueness

# Unit 2

Clarifying Who Did What, Highlighting Your Findings, Hedging and Criticizing, Paraphrasing and Plagiarism, Sections of a Paper, Abstracts. Introduction

# Unit 3

Review of the Literature, Methods, Results, Discussion, Conclusions, the Final Check. key skills are needed when writing a Title, key skills are needed when writing an Abstract, key skills are needed when writing an Introduction, skills needed when writing a Review of the Literature,

### Unit 4

Skills are needed when writing the Methods, skills needed when writing the Results, skills are needed when writing the Discussion, skills are needed when writing the Conclusions Useful phrases, how to ensure paper is as good as it could possibly be the first- time submission.

- 1. Goldbort R (2006) Writing for Science, Yale University Press (available on Google Books)
- 2. Day R (2006) How to Write and Publish a Scientific Paper, Cambridge University Press
- 3. Highman N (1998), Handbook of Writing for the Mathematical Sciences, SIAM. Highman'sbook.
- 4. Adrian Wallwork, English for Writing Research Papers, Springer New York Dordrecht Heidelberg London, 2011

MTAD-103		Disaster Management								
Lecture	Tutorial	orial Practical Credit Major Test Minor Test Total Time								
2	0	0	0	-	100	100	3 Hrs.			
Program	Develop a	n understan	ding of dis	aster risk reduc	ction and managem	nent				
Objective (PO)										
		С	ourse Ou	tcomes (CO)						
CO1	Learn to d	lemonstrate	a critical ι	understanding o	of key concepts in	disaster risk red	luction and			
	humanitar	ian response	€.							
CO2	Critically 6	evaluate dis	aster risk	reduction and	humanitarian resp	oonse policy ar	nd practice			
	from multi <sub>l</sub>	ole perspect	ives.							
CO3	Develop a	n understan	ding of sta	andards of hum	anitarian response	and practical re	elevance in			
	specific ty	pes of disas	ters and c	onflict situations	S.					
CO4	critically	itically understand the strengths and weaknesses of disaster management								
	approache	roaches, planning and programming in different countries, particularly their								
	home coul	ntry or the co	ountries th	ey work in						

### Unit 1

Disaster: Definition, Factors and Significance; Difference between Hazard and Disaster; Natural and Manmade Disasters: Difference, Nature, Types and Magnitude.

## Unit 2

Repercussions of Disasters and Hazards: Economic Damage, Loss of Human and Animal Life, Destruction of Ecosystem. Natural Disasters: Earthquakes, Volcanisms, Cyclones, Tsunamis, Floods, Droughts And Famines, Landslides And Avalanches, Man-made disaster: Nuclear Reactor Meltdown, Industrial Accidents, Oil Slicks And Spills, Outbreaks Of Disease And Epidemics, War And Conflicts.

### Unit 3

Study Of Seismic Zones; Areas Prone To Floods And Droughts, Landslides And Avalanches; Areas Prone To Cyclonic And Coastal Hazards With Special Reference To Tsunami; Post-Disaster Diseases And Epidemics Preparedness: Monitoring Of Phenomena Triggering A Disaster Or Hazard; Evaluation Of Risk: Application Of Remote Sensing, Data From Meteorological And Other Agencies, Media Reports: Governmental And Community Preparedness.

# Unit 4

Disaster Risk: Concept and Elements, Disaster Risk Reduction, Global and National Disaster Risk Situation. Techniques of Risk Assessment, Global Co-Operation in Risk Assessment and Warning, People's Participation in Risk Assessment. Strategies for Survival. Meaning, Concept and Strategies of Disaster Mitigation, Emerging Trends in Mitigation. Structural Mitigation and Non-Structural Mitigation, Programs Of Disaster Mitigation in India.

- 1. R. Nishith, Singh AK, "Disaster Management in India: Perspectives, issues and strategies "New Royal book Company.
- 2. Sahni, PardeepEt.Al. (Eds.)," Disaster Mitigation Experiences And Reflections", Prentice Hall Of India, New Delhi.
- 3. Goel S. L., Disaster Administration And Management Text And Case Studies", Deep & Deep Publication Pvt. Ltd., New Delhi.

# MTIP w.e.f. 2018-19

MTAD-105		Sanskrit for Technical Knowledge								
Lecture	Tutorial	utorial Practical Credit Major Test Minor Test Total Time								
2	0	0 0 0 - 100 100 3 Hrs.								
Program	Students v	vill be able t	o Understa	anding basic Sa	anskrit language ar	nd Ancient Sansi	krit			
Objective (PO)	literature a	about scienc	e & techno	ology can be ur	nderstood and Bein	g a logical langu	ıage will			
	help to de	velop logic ii	n students							
		С	ourse Ou	tcomes (CO)						
CO1	To get a	working kno	wledge in	illustrious Sans	krit, the scientific la	anguage in the v	vorld			
CO2	Learning	of Sanskrit t	o improve	brain functioni	ng					
CO3	Learning	of Sanskrit t	o develop	the logic in ma	thematics, science	& other subject	S			
	enhancing the memory power									
CO4	_	•	, ,	•	krit will be able to e	xplore the huge	)			
	knowledg	ge from anci	ent literatu	re						

# Unit -1

Alphabets in Sanskrit, Past/Present/Future Tense, Simple Sentences.

# Unit – 2

Order, Introduction of roots, Technical information about Sanskrit Literature

# Unit -3

Technical concepts of Engineering: Electrical, Mechanical

# Unit -4

Technical concepts of Engineering: Architecture, Mathematics

- 1. "Abhyaspustakam" Dr. Vishwas, Samskrita-Bharti Publication, New Delhi
- 2. "Teach Yourself Sanskrit" Prathama Deeksha-VempatiKutumbshastri, Rashtriya Sanskrit Sansthanam, New Delhi Publication
- 3. "India's Glorious Scientific Tradition" Suresh Soni, Ocean books (P) Ltd., New Delhi.

MTAD-107			Value Ed	lucation							
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time				
2	0	0	0	-	100	100	3 Hrs.				
•		nderstand value of education and self- development, Imbibe good values in students and set the should know about the importance of character									
				.,,							
		C	ourse Ou	tcomes (CO)							
CO1	Knowledge	e of self-dev	elopment								
CO2	Learn the	importance	of Human	values							
CO3	Developin	Peveloping the overall personality									
CO4	Know abo	out the impo	rtance of c	character							

# Unit 1

Values and self-development –Social values and individual attitudes. Work ethics, Indian vision of humanism. Moral and non- moral valuation. Standards and principles. Value judgements.

# Unit 2

Importance of cultivation of values. Sense of duty. Devotion, Self-reliance. Confidence, Concentration. Truthfulness, Cleanliness. Honesty, Humanity. Power of faith, National Unity. Patriotism.Love for nature, Discipline

# Unit 3

Personality and Behavior Development - Soul and Scientific attitude. Positive Thinking. Integrity and discipline. Punctuality, Love and Kindness. Avoid fault Thinking. Free from anger, Dignity of labour. Universal brotherhood and religious tolerance. True friendship. Happiness Vs suffering, love for truth. Aware of self-destructive habits. Association and Cooperation. Doing best for saving nature

# Unit 4

Character and Competence –Holy books vs Blind faith. Self-management and Good health. Science of reincarnation. Equality, Nonviolence, Humility, Role of Women. All religions and same message. Mind your Mind, Self-control. Honesty, Studying effectively

# References

1. Chakroborty, S.K. "Values and Ethics for organizations Theory and practice", Oxford University Press, New Delhi

MTAD-102			Constitu	ition of India					
Lecture	Tutorial	Practical	Credit	Major Test	Minor Test	Total	Time		
2	0	0	0	-	100	100	3 Hrs.		
Program	Understan	d the premi	ses inform	ing the twin the	emes of liberty and t	freedom from a c	ivil rights		
Objective (PO)	perspectiv	re and to	address	the growth o	f Indian opinion r	egarding moderi	n Indian		
	intellectua	ls' constituti	onal role	and entitlemen	t to civil and econd	omic rights as we	ell as the		
	emergenc	e of nationh	ood in the	early years of I	ndian nationalism.				
		С	ourse Ou	tcomes (CO)					
CO1	Discuss th	e growth of	the demar	nd for civil right	s in India for the bull	k of Indians befor	e the		
	arrival of C	Bandhi in Ind	lian politic	S.					
CO2	Discuss th	e intellectua	l origins o	f the frameworl	k of argument that in	formed the			
	conceptua	lization of so	ocial refori	ms leading to re	evolution in India.				
CO3	Discuss th	e circumsta	nces surro	ounding the fou	ndation of the Congi	ress Socialist Par	ty [CSP]		
	under the	under the leadership of Jawaharlal Nehru and the eventual failure of the proposal of direct							
	elections t	hrough adul	t suffrage	in the Indian C	onstitution.				
CO4	Discuss th	e passage d	of the Hind	lu Code Bill of 1	1956.				

### Unit I

History of Making of the Indian Constitution: History, Drafting Committee, (Composition & Working) Philosophy of the Indian Constitution: Preamble, Salient Features

### Unit 2

Contours of Constitutional Rights & Duties: Fundamental Rights , Right to Equality , Right to Freedom , Right against Exploitation , Right to Freedom of Religion, Cultural and Educational Rights , Right to Constitutional Remedies , Directive Principles of State Policy , Fundamental Duties.

Organs of Governance: Parliament, Composition, Qualifications and Disqualifications, Powers and Functions, Executive, President, Governor, Council of Ministers, Judiciary, Appointment and Transfer of Judges, Qualifications. Powers and Functions

# Unit 3

Local Administration: District's Administration head: Role and Importance, Municipalities: Introduction, Mayor and role of Elected Representative CEO of Municipal Corporation, Panchayati raj: Introduction, PRI: ZilaPanchayat, Elected officials and their roles, CEO ZilaPanchayat: Position and role. Block level: Organizational Hierarchy (Different departments), Village level: Role of Elected and Appointed officials, Importance of grass root democracy

# Unit 4

Election Commission: Election Commission: Role and Functioning. Chief Election Commissioner and Election Commissioners. State Election Commission: Role and Functioning. Institute and Bodies for the welfare of SC/ST/OBC and women.

- 1. The Constitution of India, 1950 (Bare Act), Government Publication.
- 2. Dr. S. N. Busi, Dr. B. R. Ambedkar framing of Indian Constitution, 1st Edition, 2015.
- 3. M. P. Jain, Indian Constitution Law, 7th Edn., Lexis Nexis, 2014.
- 4. D.D. Basu, Introduction to the Constitution of India, Lexis Nexis, 2015.

MTAD-104		Pedagogy Studies									
Lecture	Tutorial	torial Practical Credit Major Test Minor Test Total Time									
2	0	0	0	-	100	100	3 Hrs.				
Program	Review	Review existing evidence on the review topic to inform programme design and policy making									
Objective (PO)	undertak	undertaken by the DFID, other agencies and researchers and Identify critical evidence gaps to									
	guide the development.										
	Course Outcomes (CO)										
CO1	What peda	agogical pra	ctices are	being used by tea	achers in formal a	and informal clas	srooms in				
	developin	g countries?									
CO2	What is th	e evidence (	on the effe	ectiveness of thes	e pedagogical pr	actices, in what o	conditions, and				
	with what	population c	of learners	?							
CO3	How can teacher education (curriculum and practicum) and the school curriculum and guidance										
	materials i	best support	effective	pedagogy?							
CO4	What is th	e importanc	e of identi	fying research ga	os?						

### Unit 1

Introduction and Methodology: Aims and rationale, Policy background, Conceptual framework and terminology, Theories of learning, Curriculum, Teacher education., Conceptual framework, Research questions. Overview of methodology and Searching. Thematic overview: Pedagogical practices are being used by teachers in formal and informal classrooms in developing countries., Curriculum, Teacher education.

## Unit 2

Evidence on the effectiveness of pedagogical practices, Methodology for the in depth stage: quality assessment of included studies. How can teacher education (curriculum and practicum) and the school curriculum and guidance materials best support effective pedagogy? Theory of change. Strength and nature of the body of evidence for effective pedagogical practices. Pedagogic theory and pedagogical approaches. Teachers' attitudes and beliefs and Pedagogic strategies.

### Unit 3

Professional development: alignment with classroom practices and follow-up support, Peer support from the head teacher and the community. Curriculum and assessment, Barriers to learning: limited resources and large class sizes,

# Unit 4

Research gaps and future directions: Research design, Contexts, Pedagogy, Teacher education Curriculum and assessment, Dissemination and research impact.

# References

Ackers J, Hardman F (2001) Classroom interaction in Kenyan primary schools, Compare, 31 (2): 245-261. Agrawal M (2004) Curricular reform in schools: The importance of evaluation, Journal of Curriculum Studies, 36 (3): 361-379.

Akyeampong K (2003) Teacher training in Ghana - does it count? Multi-site teacher education research project (MUSTER) country report 1. London: DFID.

Akyeampong K, Lussier K, Pryor J, Westbrook J (2013) Improving teaching and learning of basic maths and reading in Africa: Does teacher preparation count? International Journal Educational Development, 33 (3): 272–282.

Alexander RJ (2001) Culture and pedagogy: International comparisons in primary education. Oxford and Boston: Blackwell.

Chavan M (2003) Read India: A mass scale, rapid, 'learning to read' campaign.

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MTAD-106	Stress Management by Yoga									
Lecture	Tutorial Practical Credit Major Test Minor Test Total Time									
2	0	0	0	-	100	100	3 Hrs.			
Program	To achieve overall health of body and mind and to overcome stress									
Objective (PO)										
Course Outcomes (CO)										
CO1	Develop healthy mind in a healthy body thus improving social health.									
CO2	Improve efficiency									
CO3	Learn the Yog asan									
CO4	Learn the pranayama									

Unit - 1

Definitions of Eight parts of yog (Ashtanga).

# Unit- 2

Yam and Niyam, Do's and Don't's in life; Ahinsa, satya, astheya, bramhacharya and aparigraha; Shaucha, santosh, tapa, swadhyay, ishwarpranidhan.

# Unit-3

Asan and Pranayam, Various yog poses and their benefits for mind & body,

# Unit-4

Regularization of breathing techniques and its effects-Types of pranayam.

- 1. 'Yogic Asanas for Group Tarining-Part-I": Janardan Swami Yogabhyasi Mandal, Nagpur
- 2. "Rajayoga or conquering the Internal Nature" by Swami Vivekananda, AdvaitaAshrama (Publication Department), Kolkata

MTAD-108	Personality Development through Life Enlightenment Skills									
Lecture	Tutorial Practical Credit Major Test Minor Test Total									
2	0	0	0	-	100	100	3 Hrs.			
Program	To learn to achieve the highest goal happily									
Objective (PO)	To become a person with stable mind, pleasing personality and determination									
	To awaken wisdom in students									
Course Outcomes (CO)										
CO1	CO1 Students become aware about leadership.									
CO2	Students will learn how to perform his/her duties in day to day work.									
CO3	Understand the team building and conflict									
CO4	Student will learn how to become role model for the society.									

# Unit - 1

Neetisatakam-Holistic development of personality: Verses: 19, 20, 21, 22 (wisdom); Verses: 29, 31, 32 (pride & heroism); Verses: 26, 28, 63, 65 (virtue); Verses: 52, 53, 59 (don's); Verses: 71, 73, 75, 78 (do's).

# Unit – 2

Approach to day to day work and duties; Shrimad Bhagwad Geeta: Chapter-2: Verses: 41, 47, 48; Chapter-3: Verses: 13, 21, 27, 35; Chapter-6: Verses: 5, 13, 17, 23, 35; Chapter-18: Verses: 45, 46, 48.

# Unit - 3

Statements of basic knowledge; Shrimad Bhagwad Geeta: Chapter-2: Verses: 56, 62, 68; Chapter-12: Verses: 13, 14, 15, 16, 17, 18.

# Unit – 4

Personality of Role model; Shrimad Bhagwad Geeta: Chapter-2: Verses: 17; Chapter-3: Verses: 36, 37, 42: Chapter-4: Verses: 18, 38, 39; Chapter-18: Verses: 37, 38, 63.

- 1. Srimad Bhagavad Gita, Swami Swarupananda Advaita Ashram (Publication Department), Kolkata.
- 2. Bhartrihari's Three Satakam (Niti-sringar-vairagya), P. Gopinath, Rashtriya Sanskrit Sansthanam, New Delhi.

MTIP-207	DISSERTATION PART – I									
Lecture	Tutorial	Practical	Credits	Major	Minor	Practical	Total	Time (Hrs.)		
				Test	Test	Marks				
0	0	20	10	-	100	-	100	-		
Objective	The main objective of this course is to plan a research work (which includes the problem									
	formulation/literature review, proposed objectives, proposed methodologies and references) in the									
	field of Industrial and Production Engineering or interrelated fields of applications.									
Course Outcomes										
CO 1	Students will be exposed to various self-learning topics.									
CO 2	Students will be exposed to an exhaustive survey of the literature such as books,									
	national/international refereed journals, resource persons and industrial surveys for the selection/									
	identification of engineering/research problem.									
CO 3	Students will be able to set the research objectives of the identified engineering/research problem.									
CO 4	Students will learn modern tools/techniques related to the identified engineering/research problem for									
	the solution and able to learn technical report writing skills.									
CO 5	Students will develop oral and written communication skills to present and defend their work in front of technically qualified audience.									

The students will start their research work in third semester with a research problem having research potential involving scientific research, design, generation/collection and analysis of data, determining solution and must preferably bring out the individual contribution.

The examination shall consist of the preparation of report consisting of a detailed problem statement and a literature review. The preliminary results (if available) of the problem may also be discussed in the report. The work has to be presented in front of the examiners panel set by Head and PG coordinator. The candidate has to be in regular contact with his/her supervisor and the topic of dissertation must be mutually decided by the supervisor and student.

The students will be required to submit a progress report related to their dissertation work by the end of September. The progress report will cover the following:

- The goal set for the period.
- Research papers studied.
- Methodology used in achieving the goal.
- The extent of fulfillment of the goal.

The progress report must be at least of 3-4 pages and the cover page should include the tentative topic, name of the candidate, name of the supervisor, period of progress report, signature of candidate and supervisor.

The students will be required to appear for comprehensive Seminar & Viva-voce and submit a synopsis report based on their progress related to the dissertation as per the presentation date mentioned in the academic calendar for the session. The synopsis report will be submitted in the same format as that of the thesis and will contain the following:

- 1. Introduction
- 2. Literature Survey
- 3. Gaps in Literature
- 4. Objectives of the Proposed Work
- 5. Methodology
- 6. References

<sup>\*</sup> Student will choose (be offered) his/her guide in the end of second semester.

MTIP-202	DISSERTATION PART -II								
Lecture	Tutorial	Practical	Credits	Major	Minor	Practical	Total	Time (Hrs.)	
				Test	Test				
0	0	32	16	-	100	200	300	-	
Objective	The main objective of the course is to make the students able to do some good research in the field								
	of their i	nterests relate	d to Indust	rial and F	Production	Engineering of	or interrela	ated fields of	
	applications.								
	Course Outcomes								
CO 1	Students will be able to design solutions for engineering problems that meet the specified needs								
	with appro	with appropriate considerations.							
CO 2	Students will be able to conduct investigations of engineering problems using research-based								
	knowledge and experimental/research methods including design of experiments, analysis and								
	interpretation of data, and synthesis of the information to provide valid conclusions.								
CO 3	Students will be able to apply resources and modern engineering tools and techniques with an								
	understanding of the limitations.								
CO 4	Students will be able to either work in a research environment or in an industrial environment.								
CO 5	Students will be conversant with technical report writing, professional ethics, responsibilities and								
	norms of t	he engineering	practice.						
CO 6	Students will be able to present and convince their topic of study to the engineering community.								

The students are required to continue Analytical/Experimental/Computational/Industrial Problems or Case studies investigations in the field of Industrial and Production Engineering or other related fields which have been finalized in the third semester. They would be working under the supervision of a faculty member.

The students will be required to submit a progress report duly signed by their respective supervisors to the department, related to their dissertation work in the last week of March. The progress report will cover the following:

- The goal set for the period.
- Research papers studied.
- Methodology used in achieving the goal.
- The extent of fulfillment of the goal.
- References

The progress report must be of at least of 3-4 pages and the cover page should include the tentative topic, name of the candidate, name of the supervisor, period of progress report, signature of candidate and supervisor.

The candidate has to prepare a detailed dissertation report consisting of introduction of the problem, problem statement, literature review, objectives of the work, methodology (experimental set up/numerical details/industrial case study etc. as the case may be) of solution and results and discussion. The report must bring out the conclusions of the work and future scope for the study.

The final dissertation will be submitted in the end of semester as per academic calendar for the session, which will be evaluated by internal as well as external examiners based upon his/her research work. At least one publication is expected before final submission of the dissertation from every student in peer reviewed referred journals or reputed conference from the work done by them in their dissertation. The dissertation should be presented in standard format as provided by the department.

The work has to be presented in front of the examiners panel consisting of an approved external examiner, an internal examiner and a supervisor, co- supervisor etc. as decided by the Head and PG coordinator. The candidate has to be in regular contact with his supervisor.